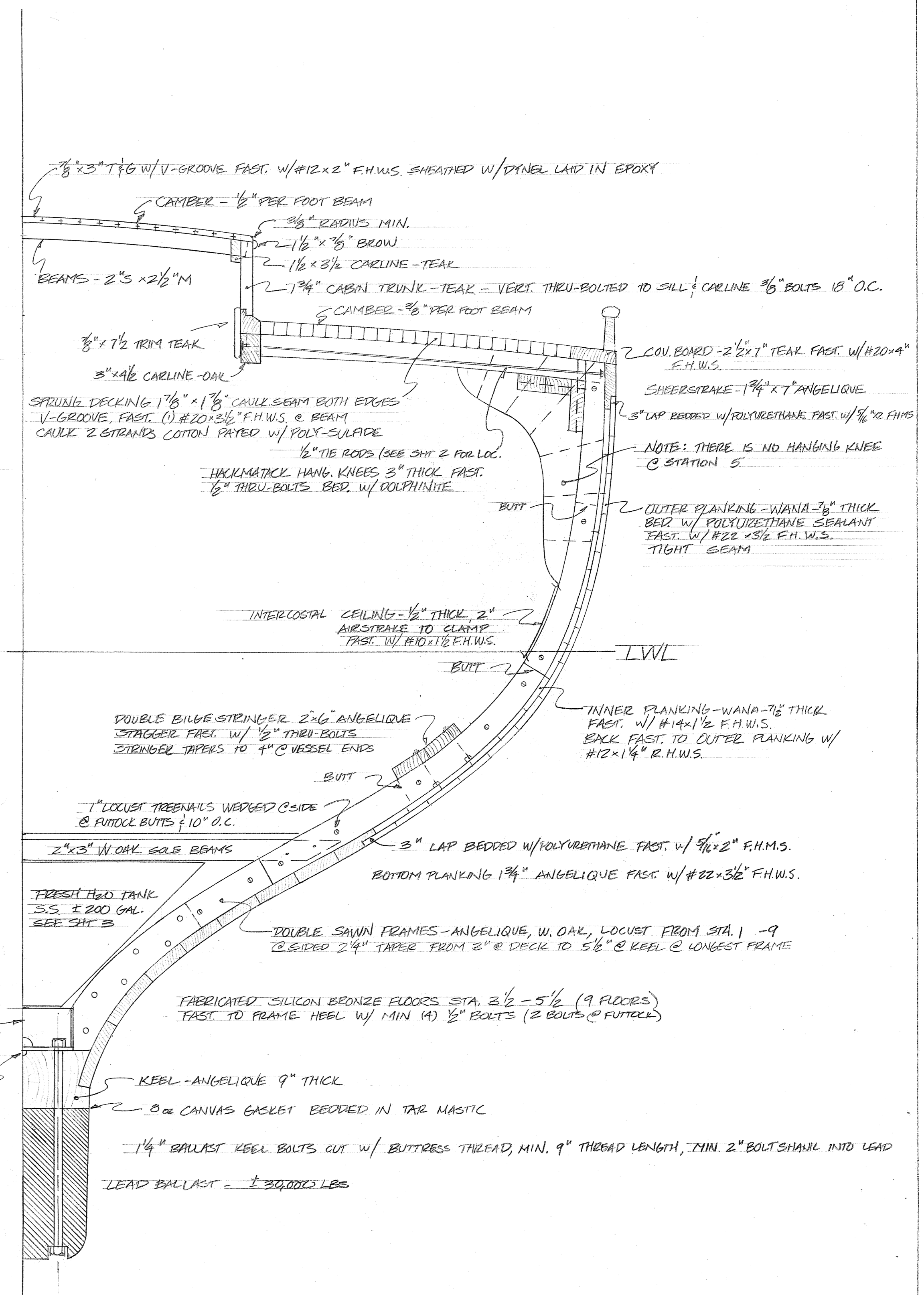
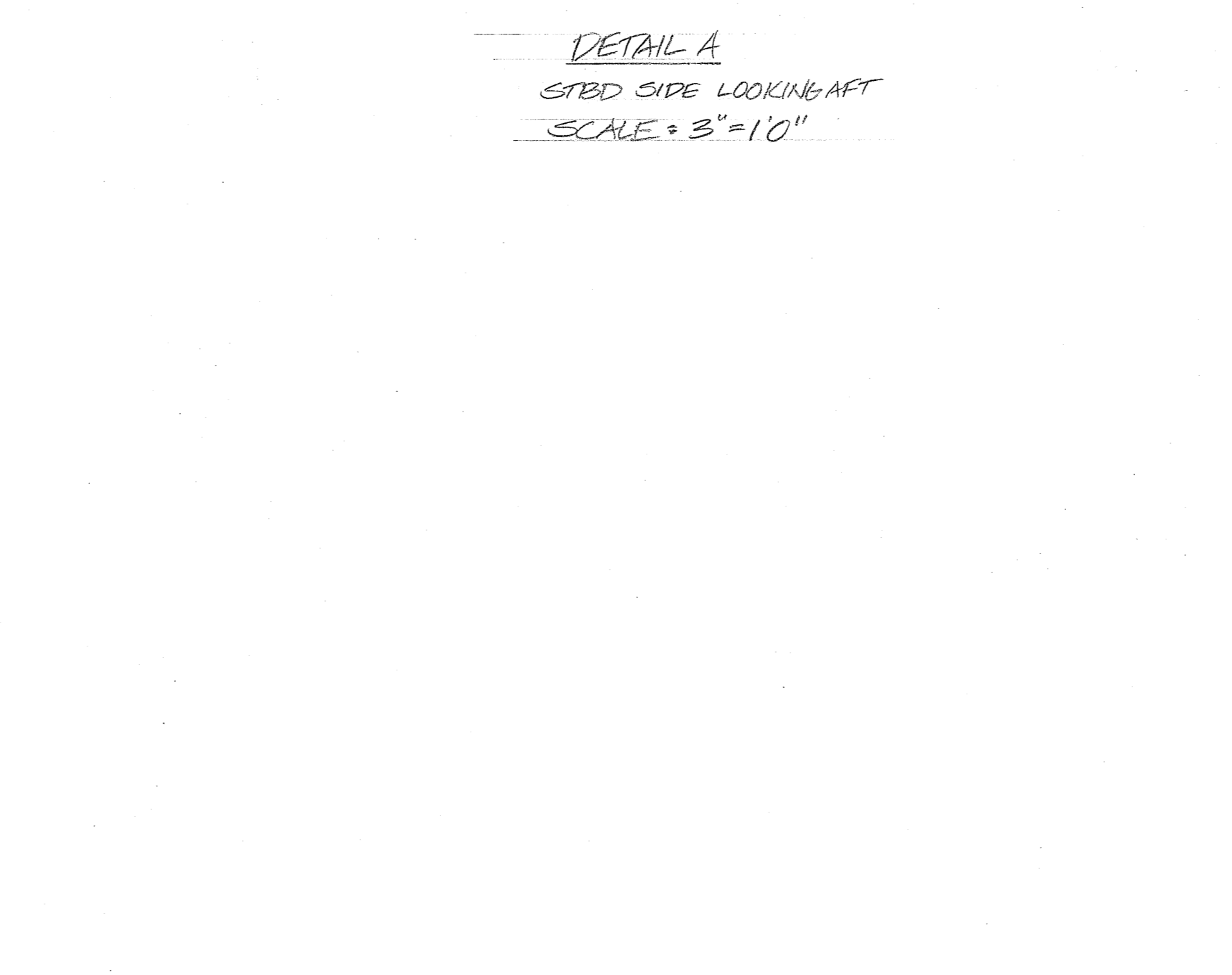
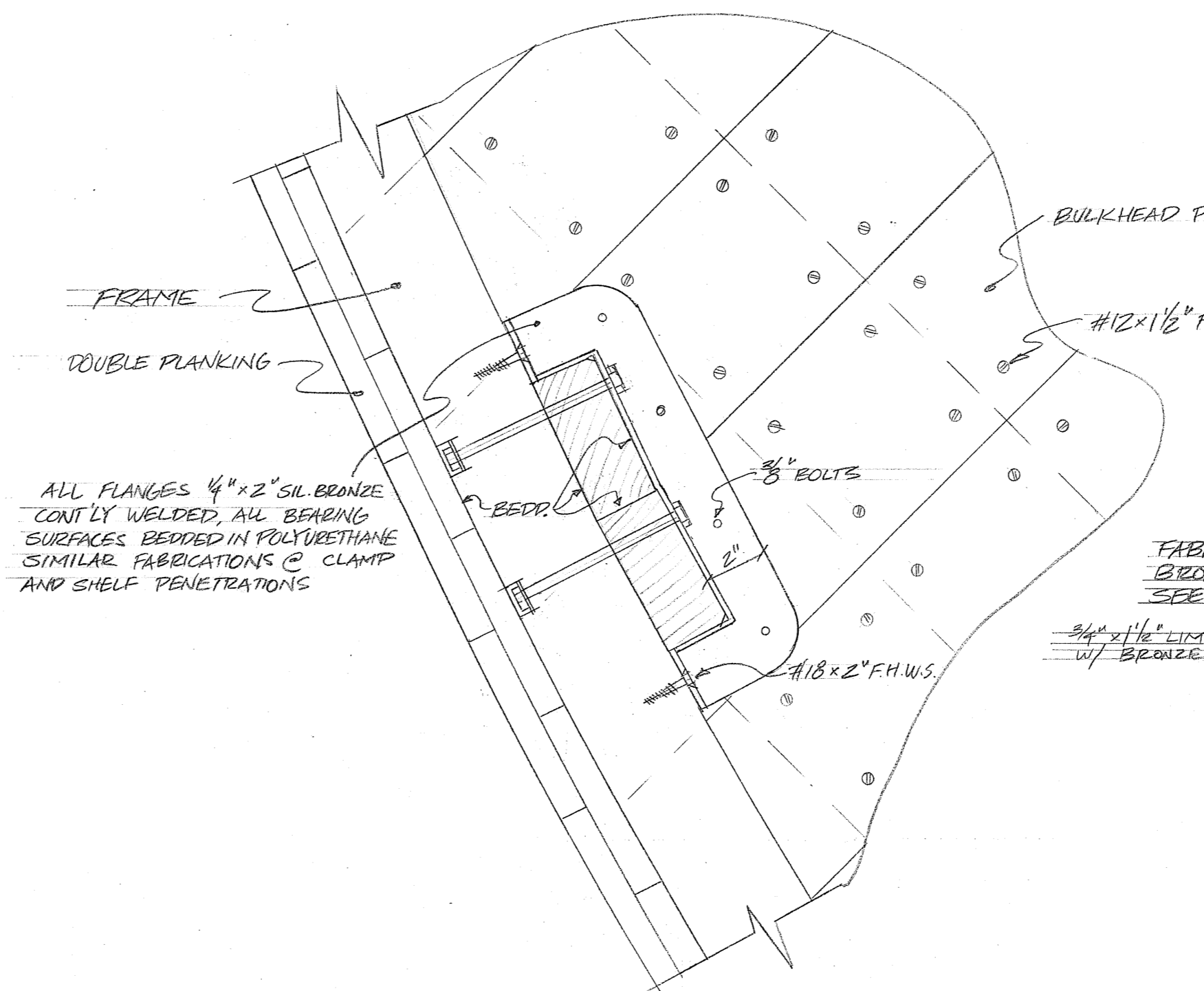
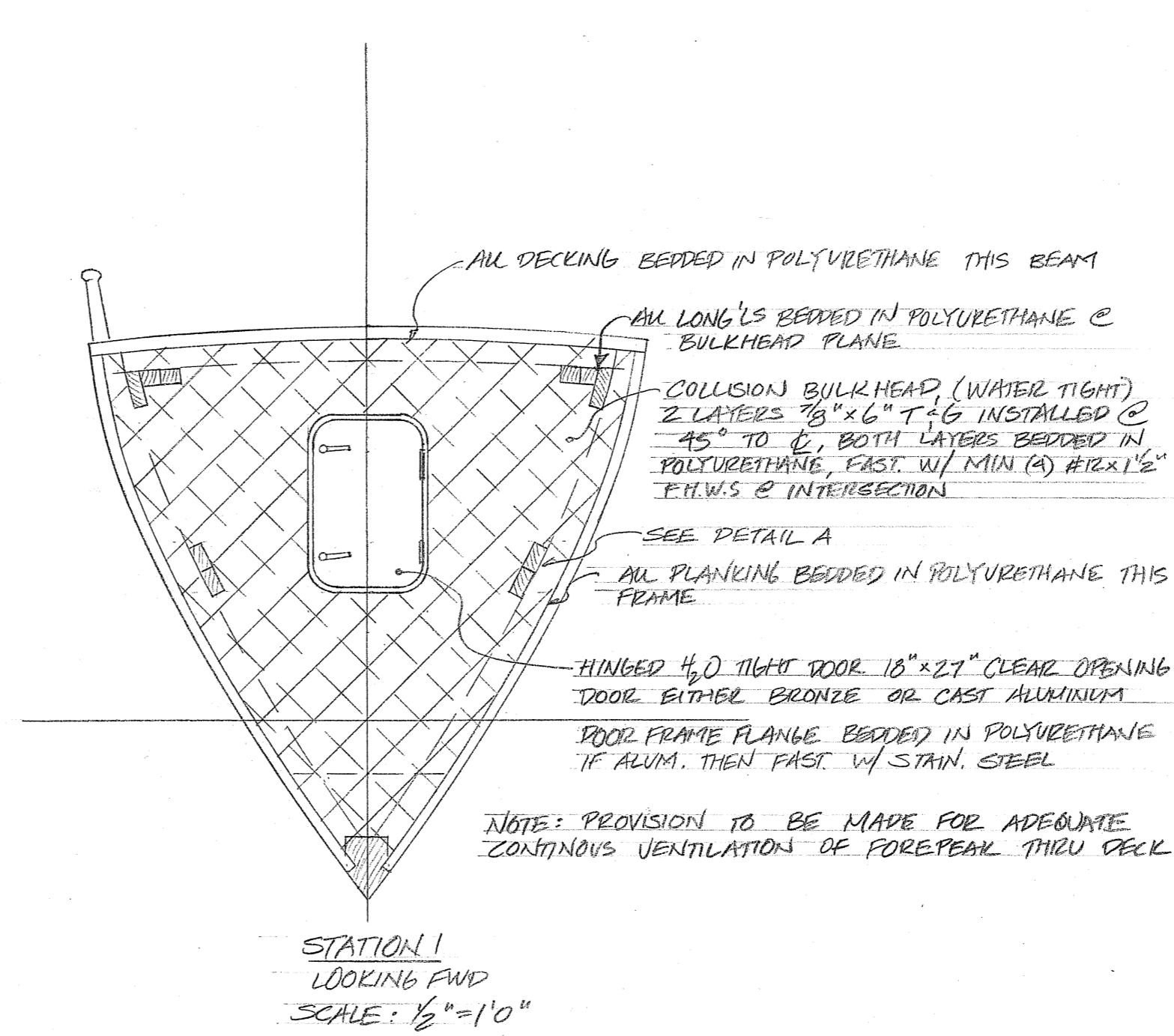
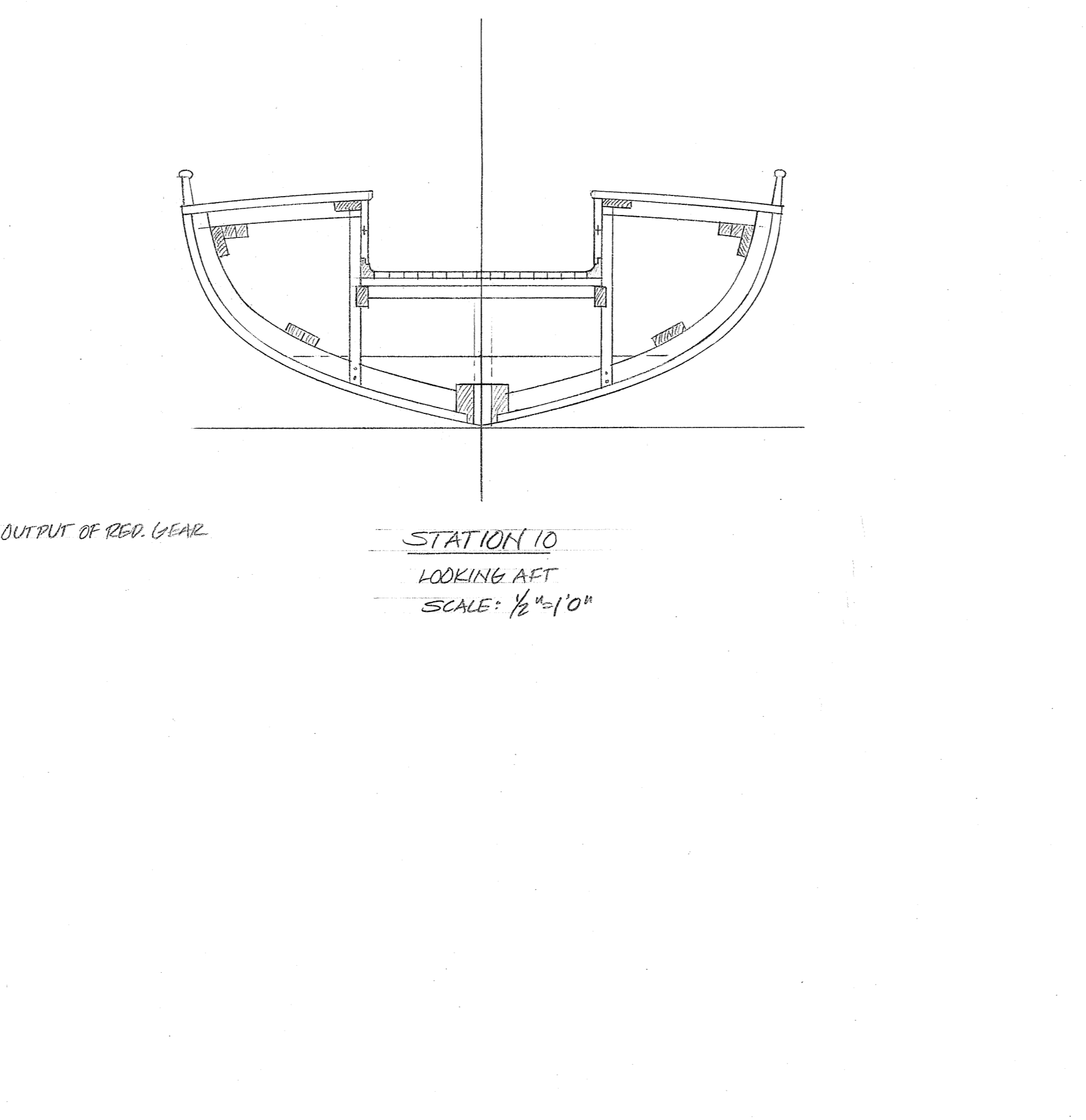
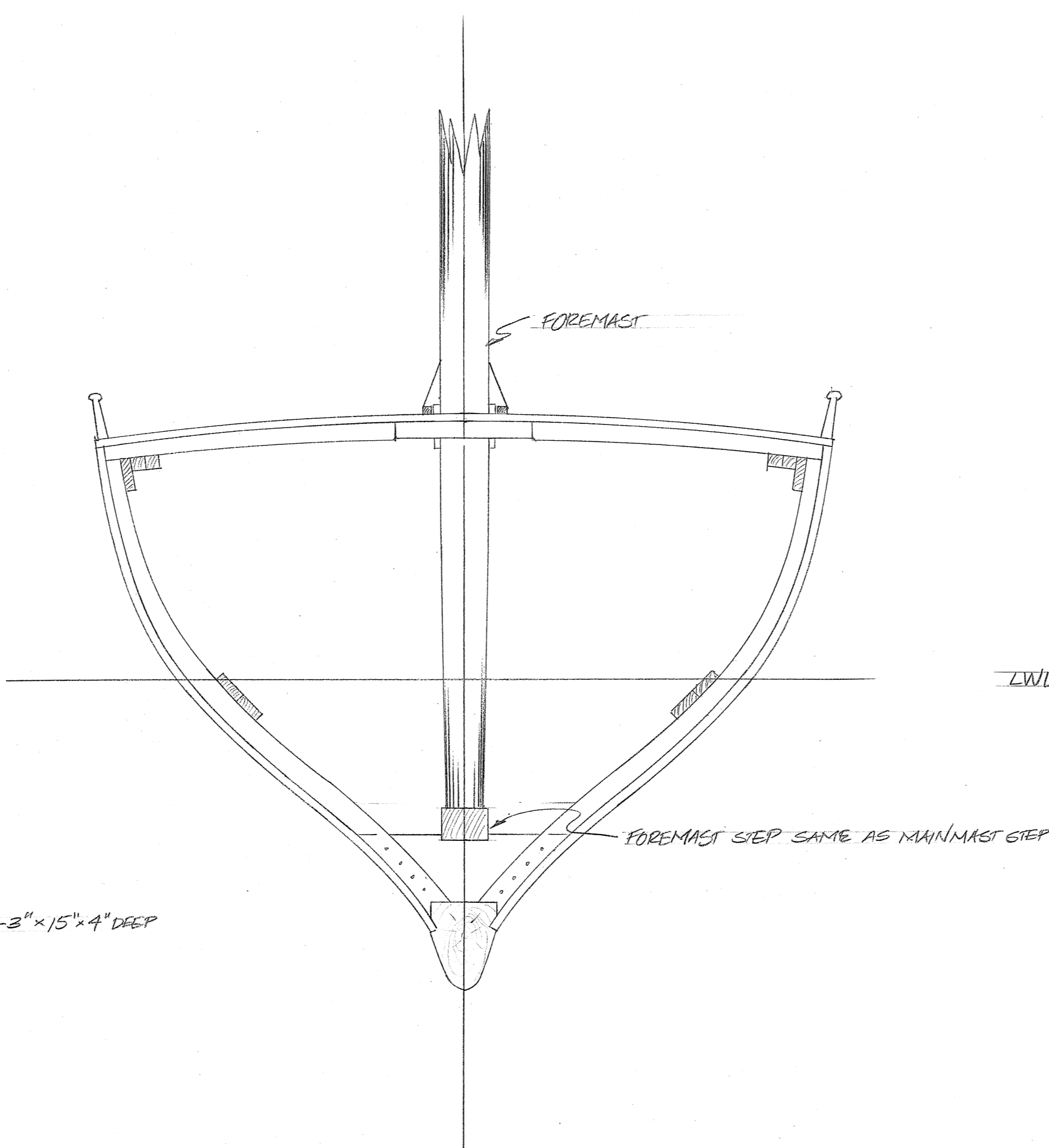
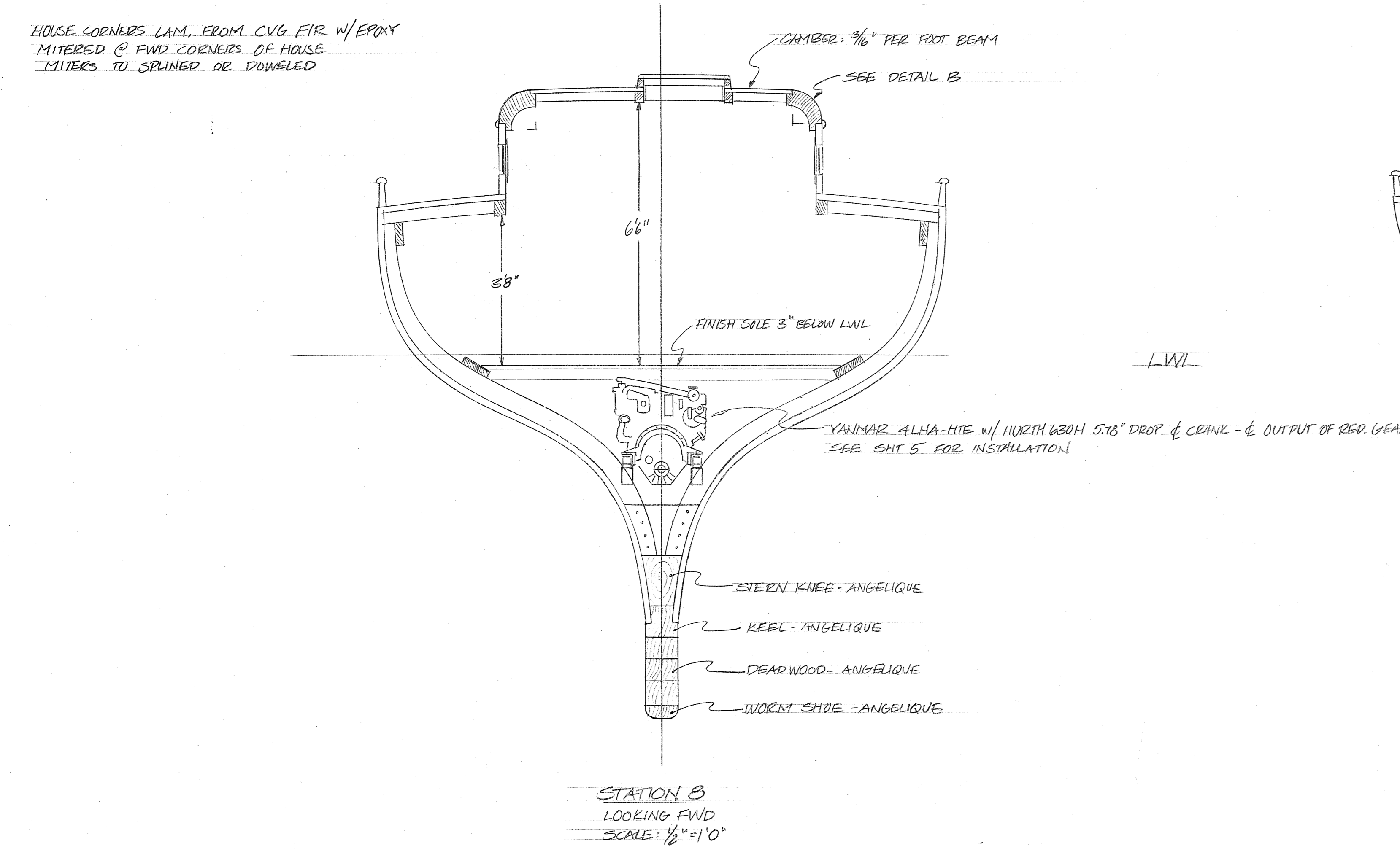
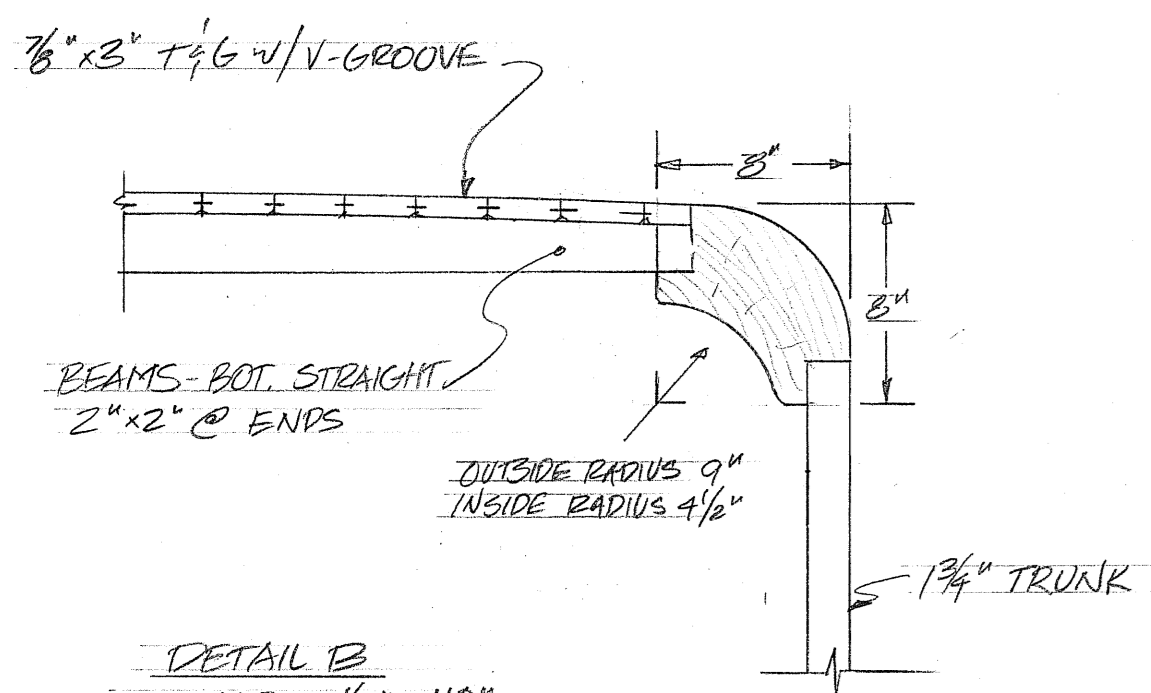
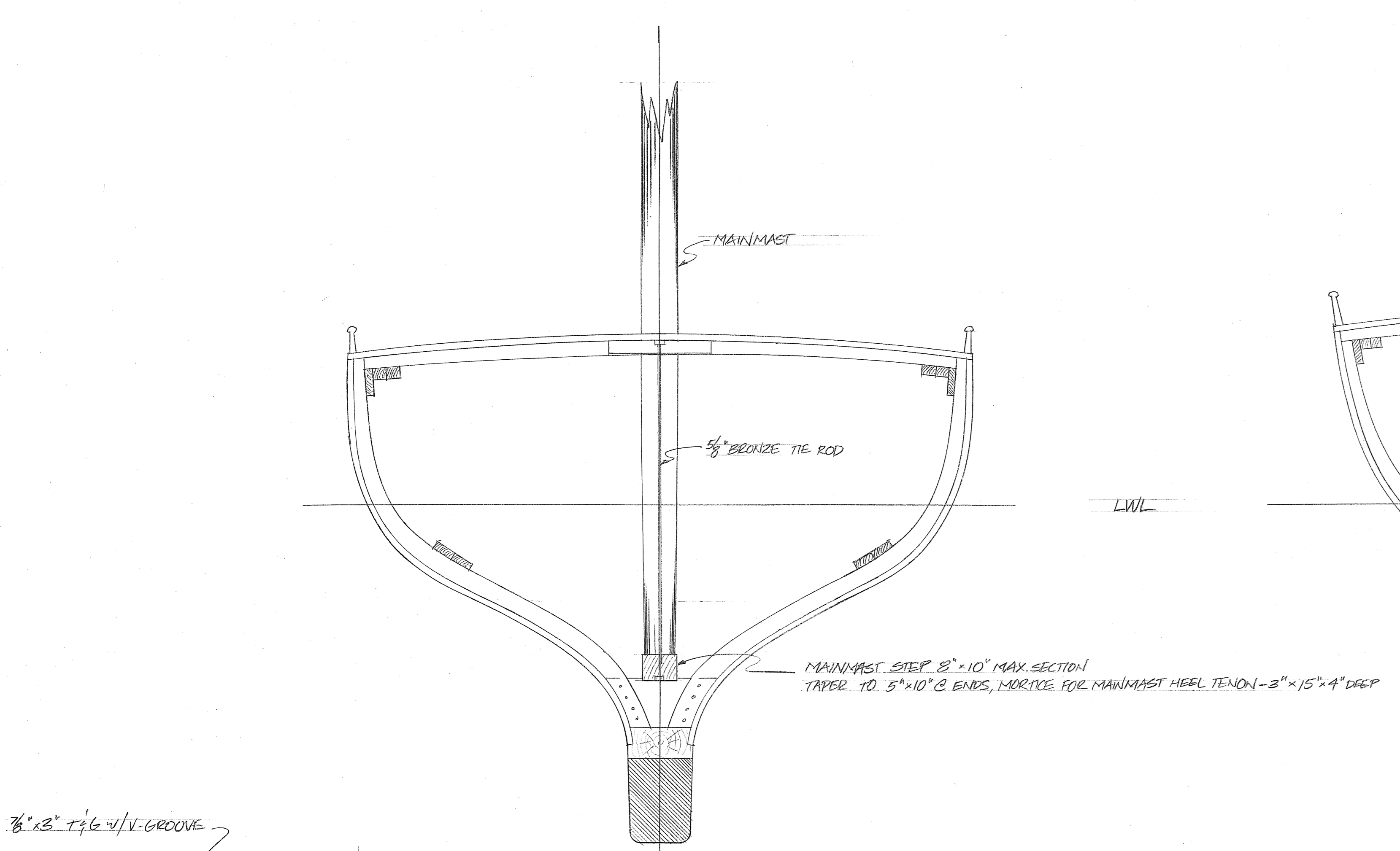


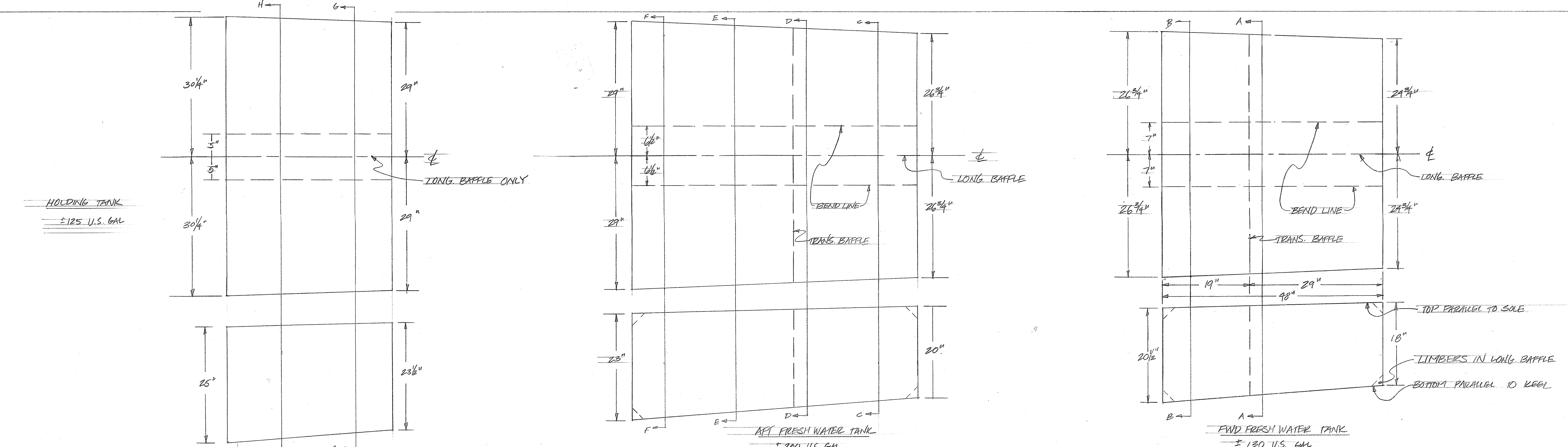
CONSTRUCTION PLAN & PROFILE
JUNO
 65' SCHOONER
 FOR
 ROBERT & MELISSA SOROS
 NAT BENJAMIN - DESIGNER
 SCALE: 1/2" = 10"

SOUND BOATS
 PNG BY ANTONIO SALGHERO
 P.O. BOX 633 PORT TOWNSEND WA 98365
 (360) 385-7871 FAX (360) 385-7871 FAX
 SALGHERO@OUTPOST.COM

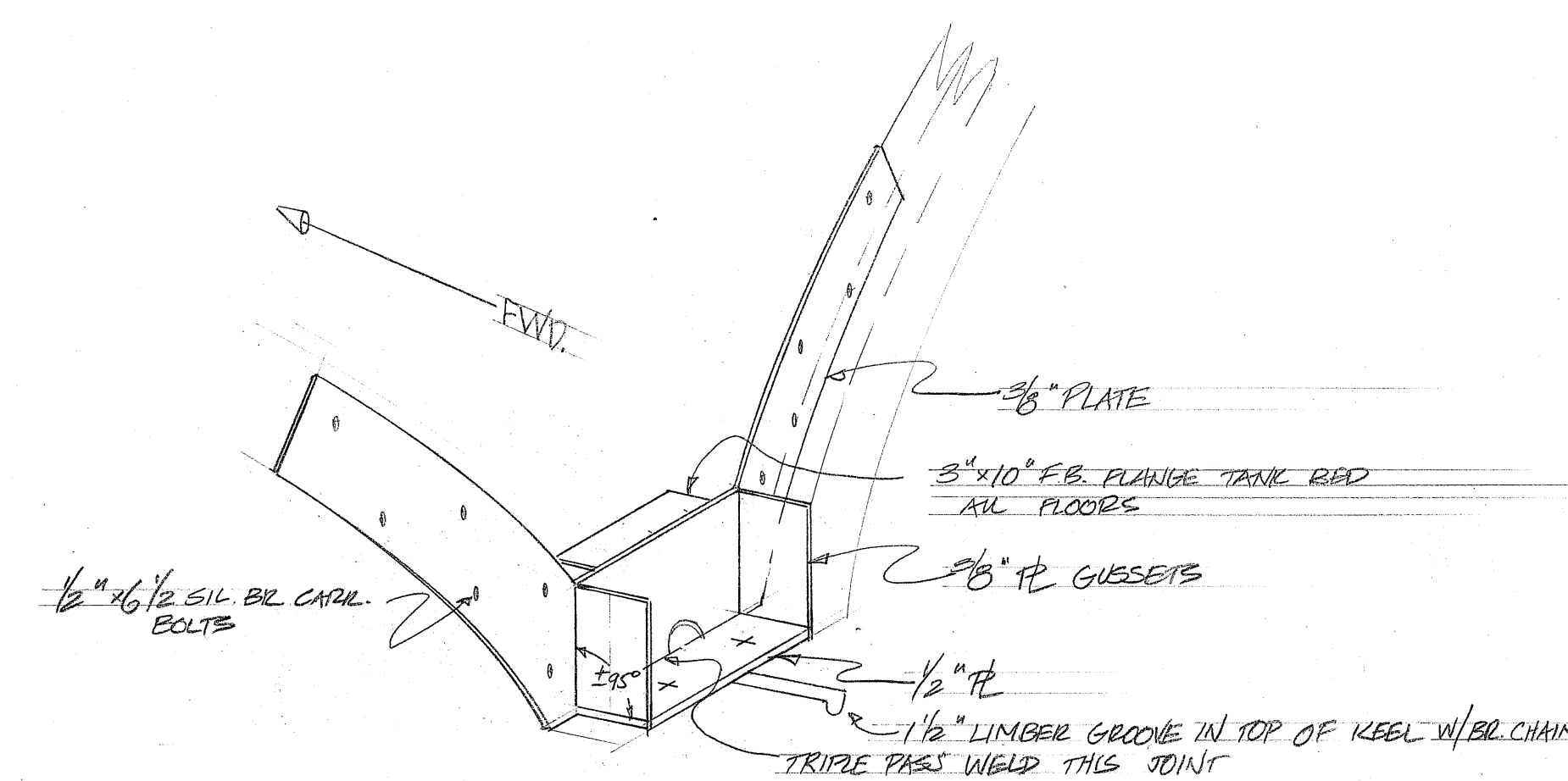
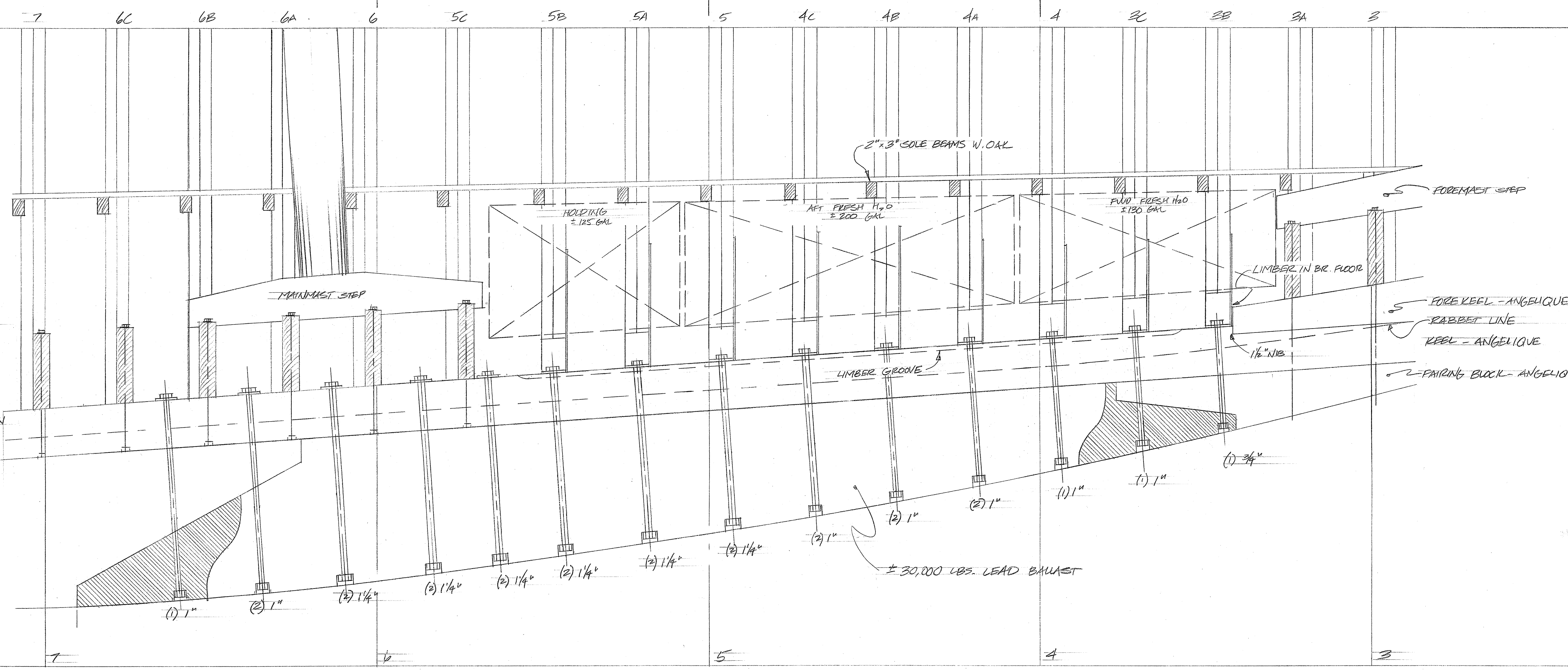
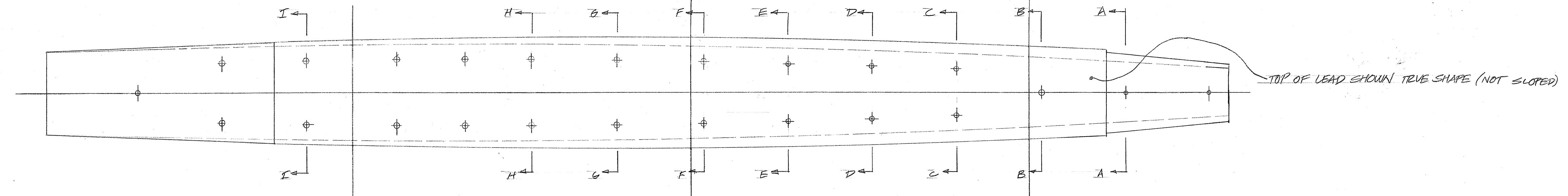
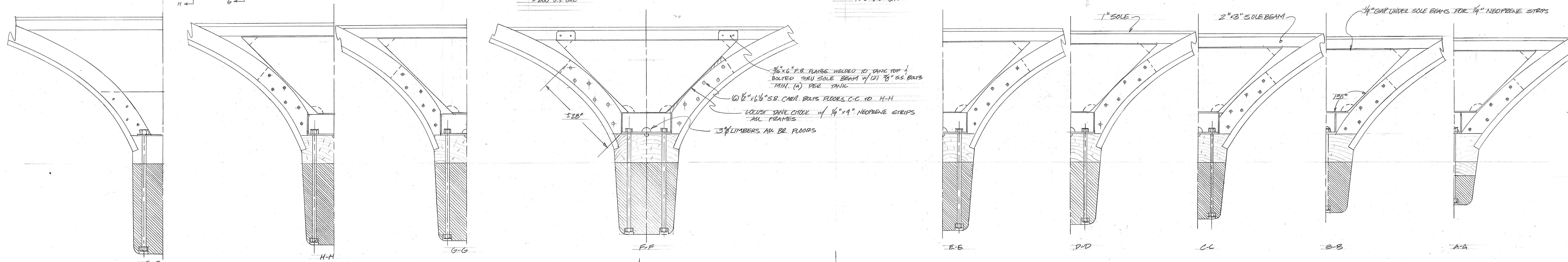


CONSTRUCTION & MIDSHIP SECTIONS
JUNO
 65' SCHOONER
 FOR
 ROBERT & MELISSA SOROS

SOUND BOATS
 DNE. BY ANTONIO SALGUERO
 P.O. BOX 623 PORT TOWNSEND, WA 98348
 (360) 385-7071 TEL (360) 385-4137 FAX
 SALGUERO@CUTYPEN.COM



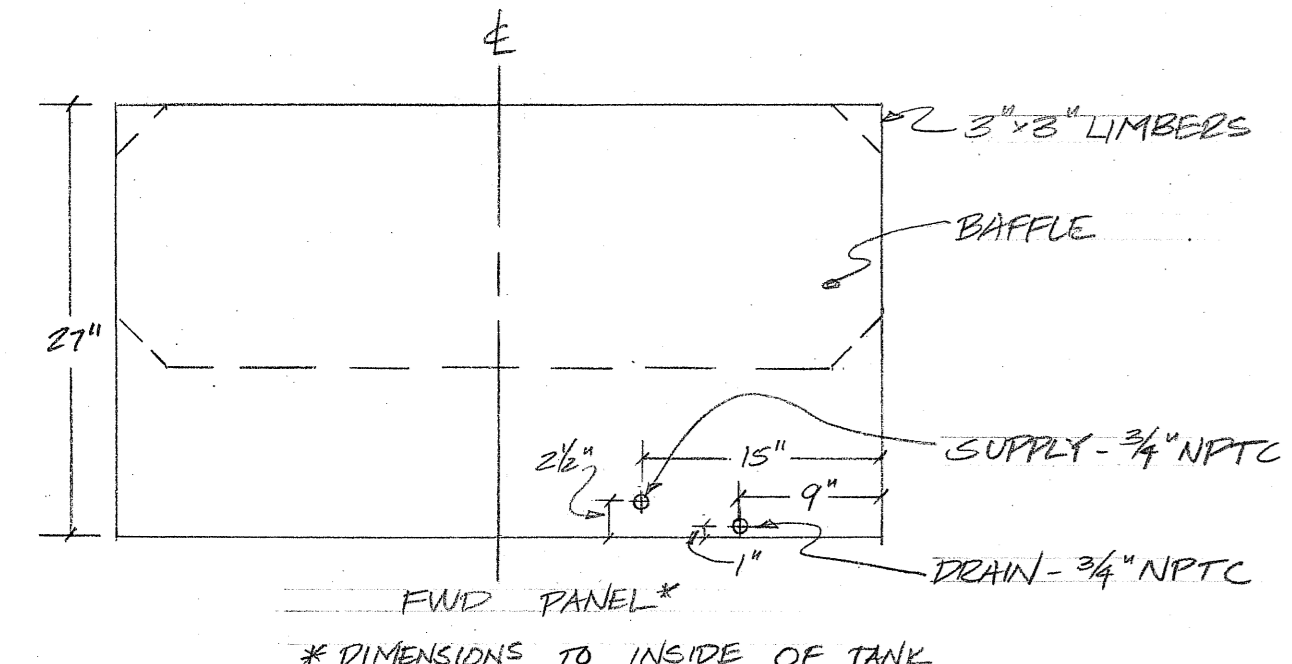
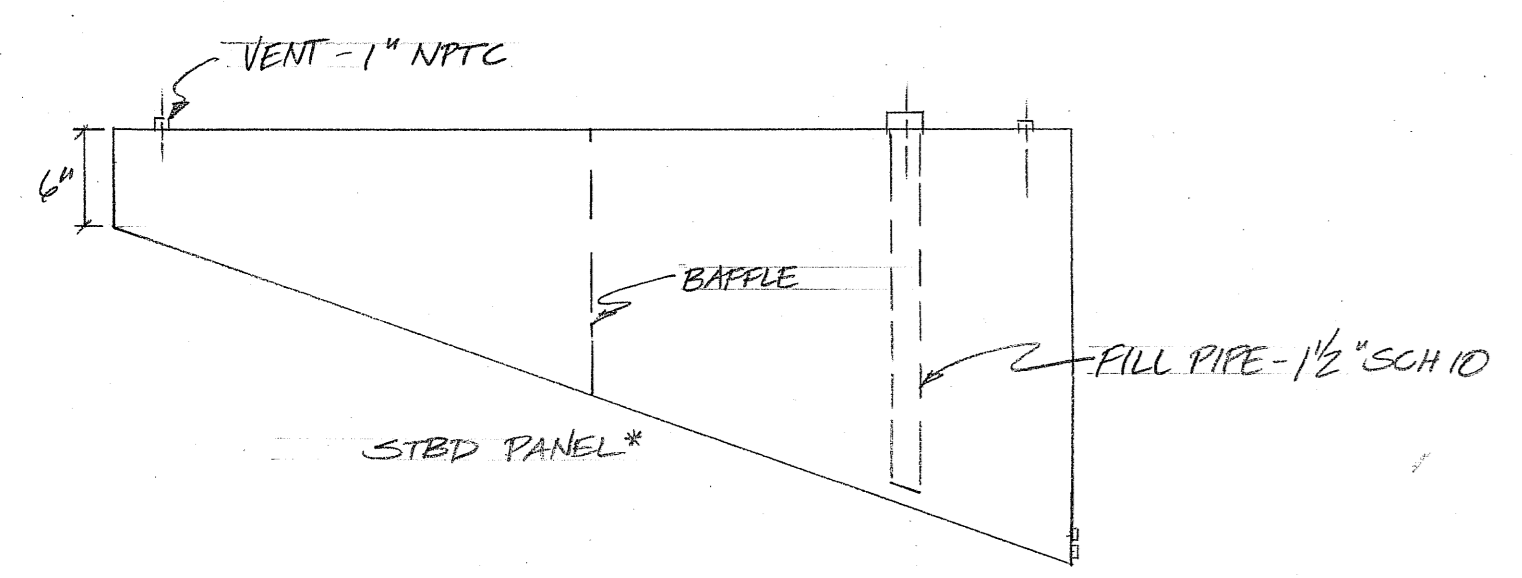
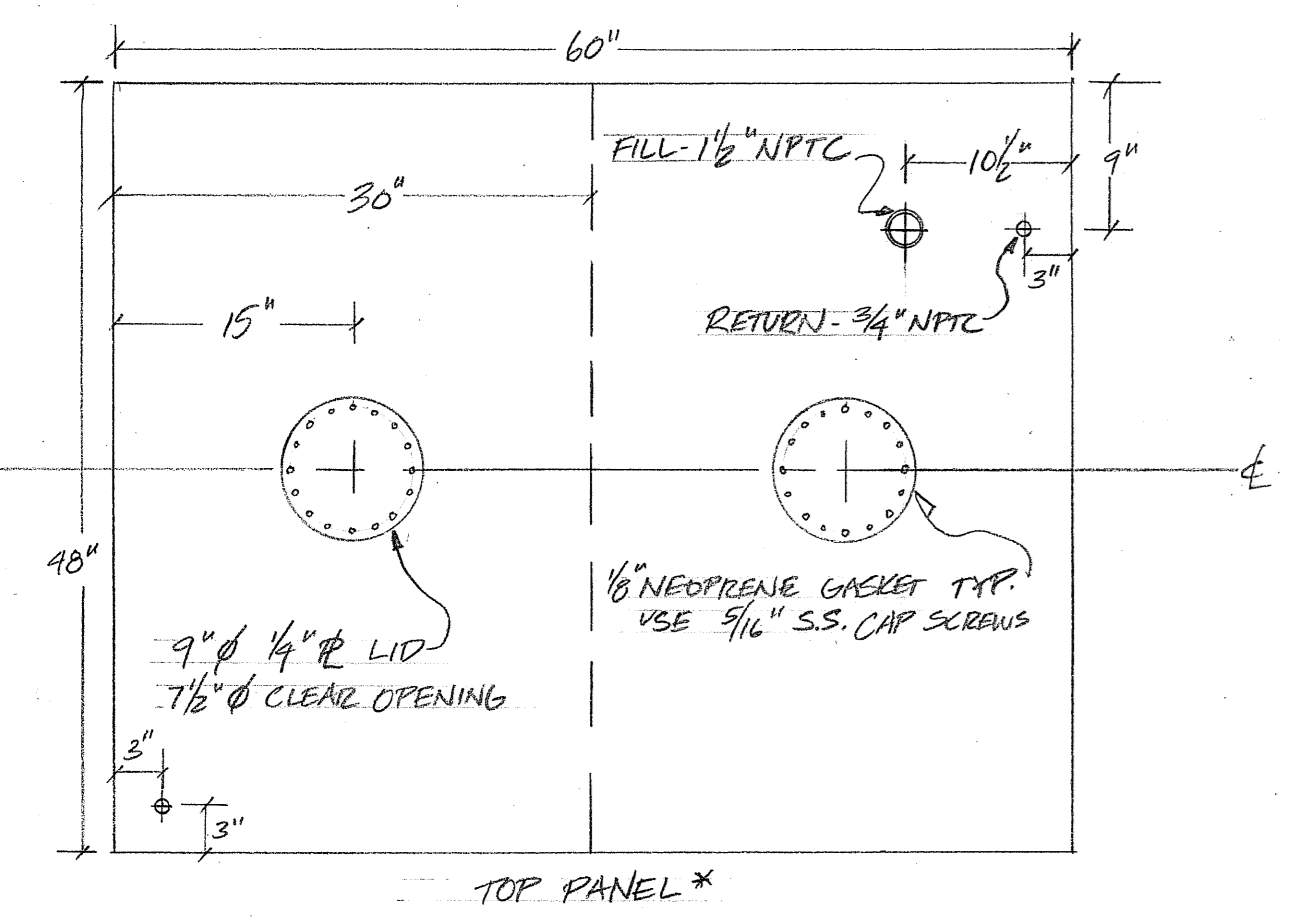
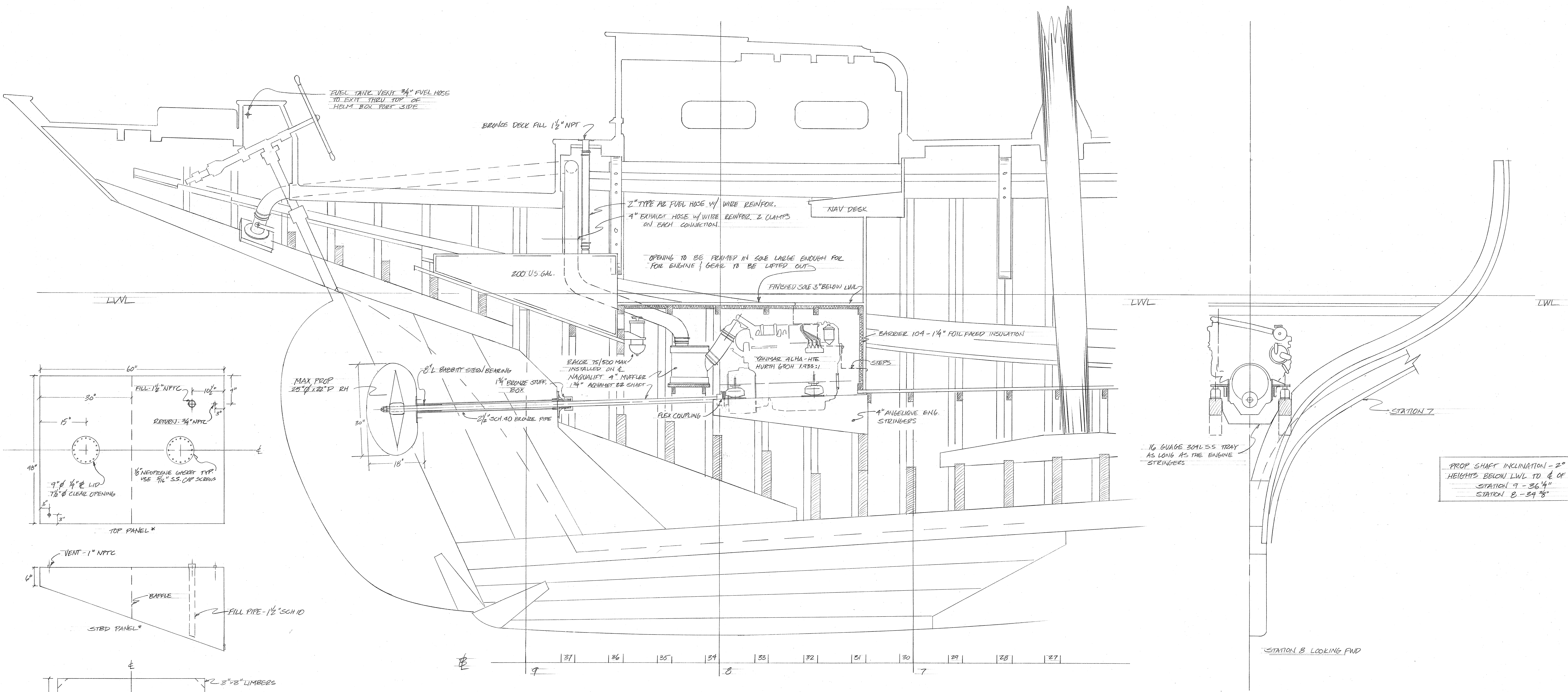
- BILGE TANKAGE NOTES:**
- TANKS TO BE CONSTRUCTED W/ 10 GA (1.875") 304 STAINLESS STEEL
 - BOTTOM AND SIDE PANELS TO BE BROKEN FROM SINGLE SHEET AT CONSTANT 135°
 - END PANELS TO BE ONLY WELDED OUTSIDE ONLY
 - TOP
 - ALL TANK DIMENSIONS APPROXIMATE - ACTUAL DIMENL TO BE TAKEN FROM THE BOAT
 - LOCATION OF ACCESS PANEL, FILL, VENT & SUPPLY PORTS TO BE DETERMINED DURING CONSTRUCTION
 - TRANSVERSE BAFFLES TO ALIGN W/ SKEL BEAMS



- FABRICATED BRONZE FLOOR CONCEPT**
NOT TO SCALE
- USE SILICON BRONZE FE ONLY
 - ALL JOINTS CONTINLY WELDED (NOT BRAZED!) BOTH SIDES
 - ALL FAYING SURFACES TO BE W/ROOF BEDDED W/ FIBERED ROOF CEMENT
 - ENSURE LUMBER GROOVE IS CLEAN AFTER BEDDING

BALLAST KEEL BOLTS / BRONZE FLOORS
BILGE TANKAGE

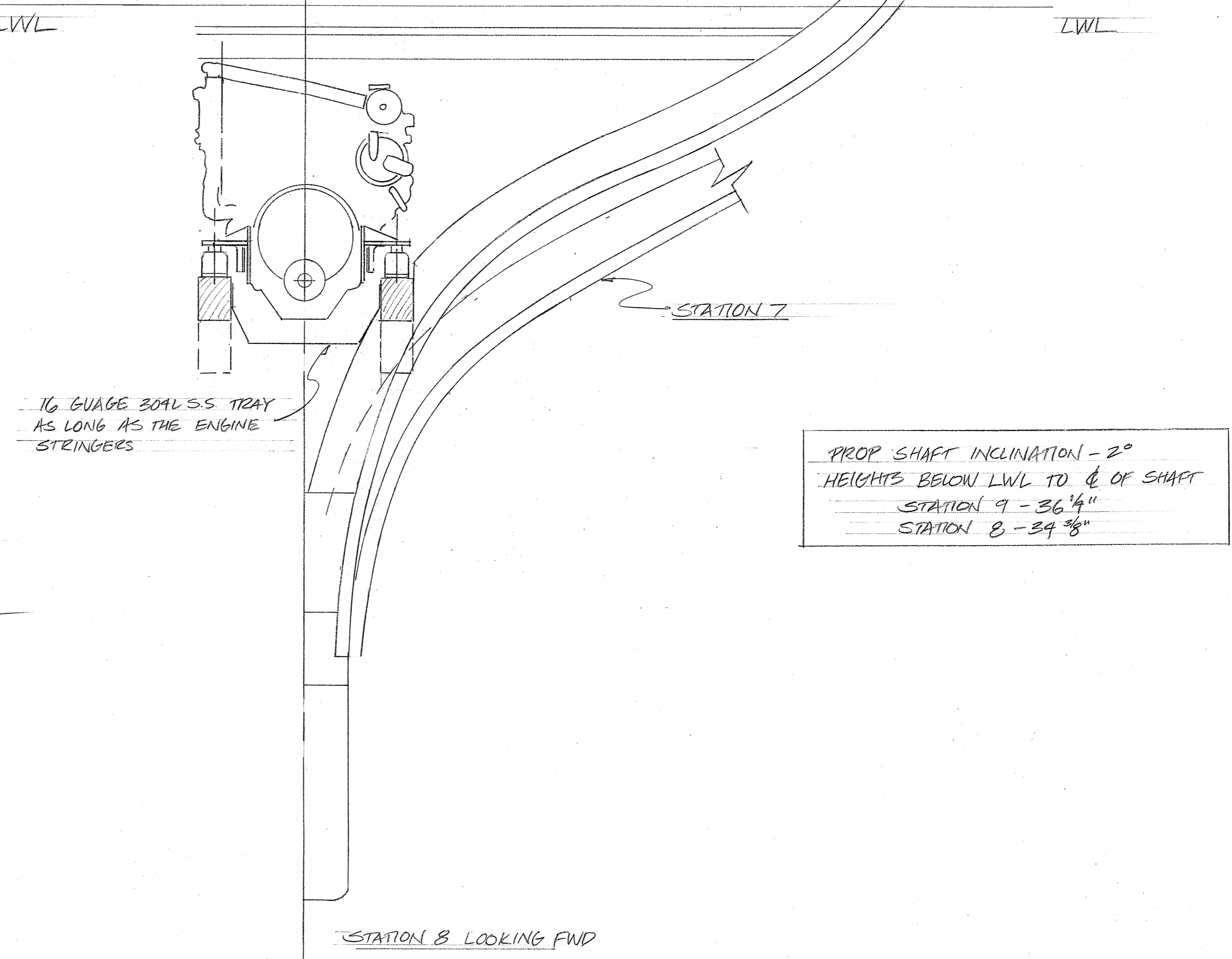
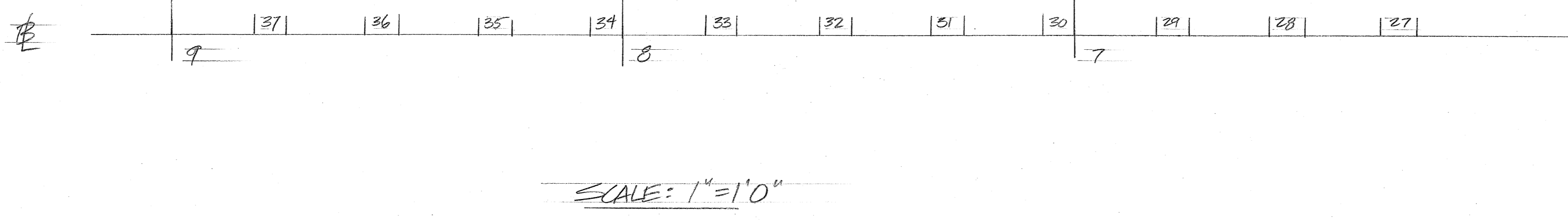
JUNO
65' SCHOONER
FOR
ROBERT & MELISSA SOROS
NAT BENJAMIN - DESIGNER
SCALE: 1" = 1'0"



DIESEL TANK
 200 GALLONS U.S. = 1470 LBS FUEL
 USE 3/16\"/>

PANEL DIMENSIONS
 FWD: 27\"/>

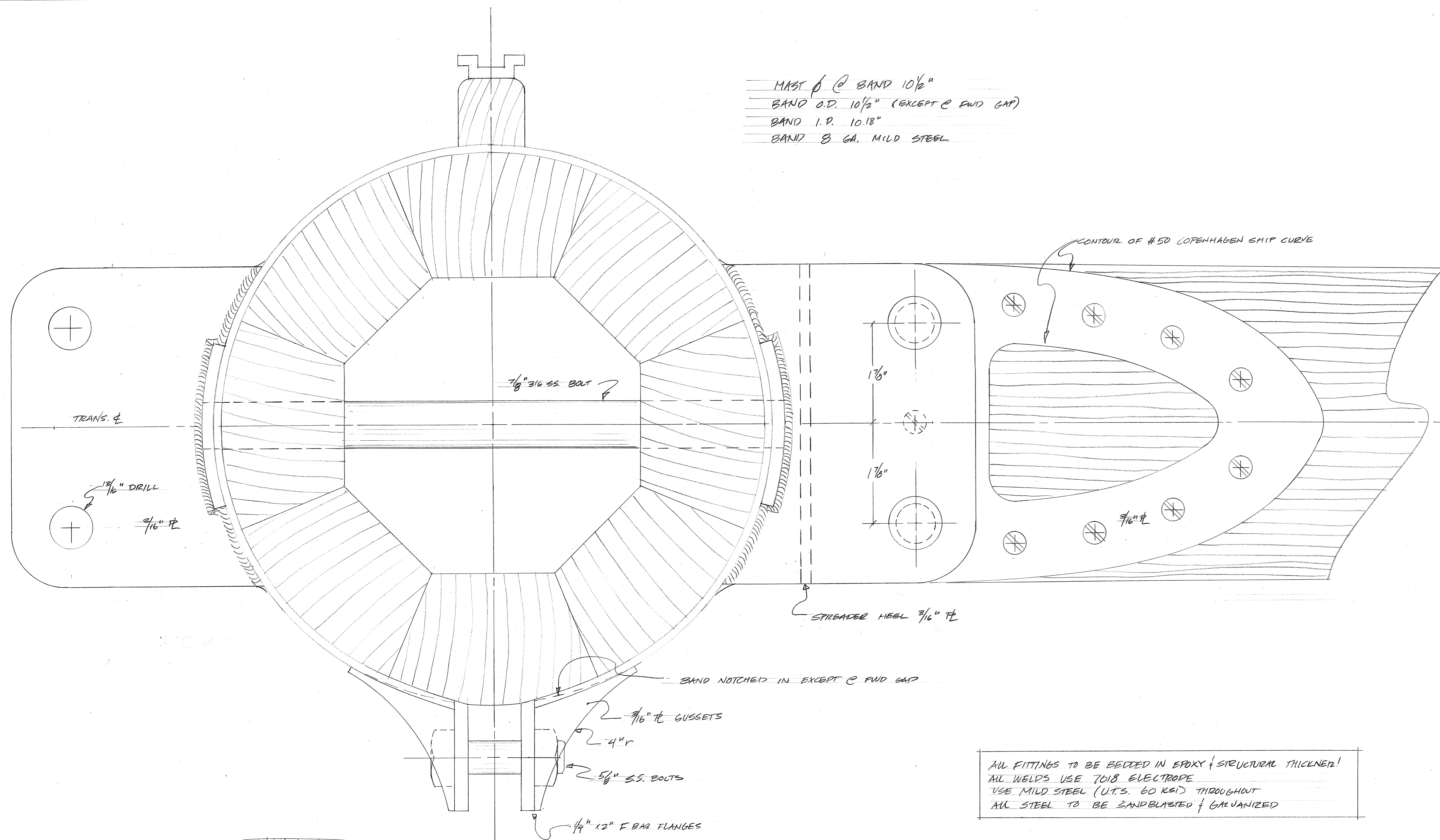
* DIMENSIONS TO INSIDE OF TANK
 TANK WILL NOT FIT THROUGH FINISHED DECK OPENINGS



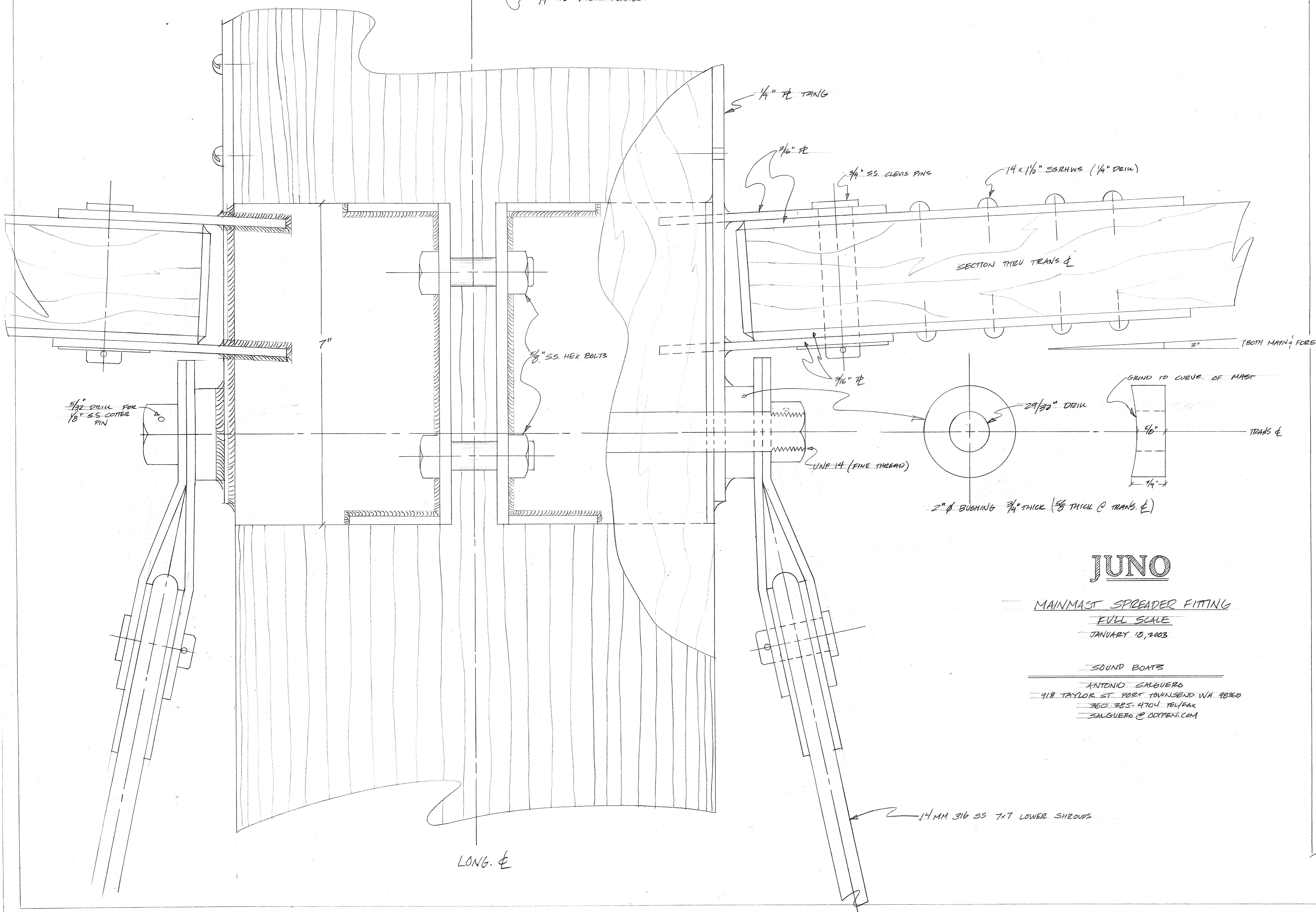
ENGINE INSTALLATION
DIESEL TANKAGE
JUNO
 65' SCHOONER
 FOR
 ROBERT & MELISSA SOROS

SOUND BOATS
 DRG BY ANTONIO CALDERO
 P.O. BOX 683 PORT TOWNSEND WA 98366
 (509) 385-7071 TEL (509) 385-4157 FAX
 SALVEMO.COASTEN.COM

MAST @ BAND 10 1/2"
 BAND O.D. 10 1/2" (EXCEPT @ PWD CAP)
 BAND I.D. 10 1/8"
 BAND 8 GA. MILD STEEL



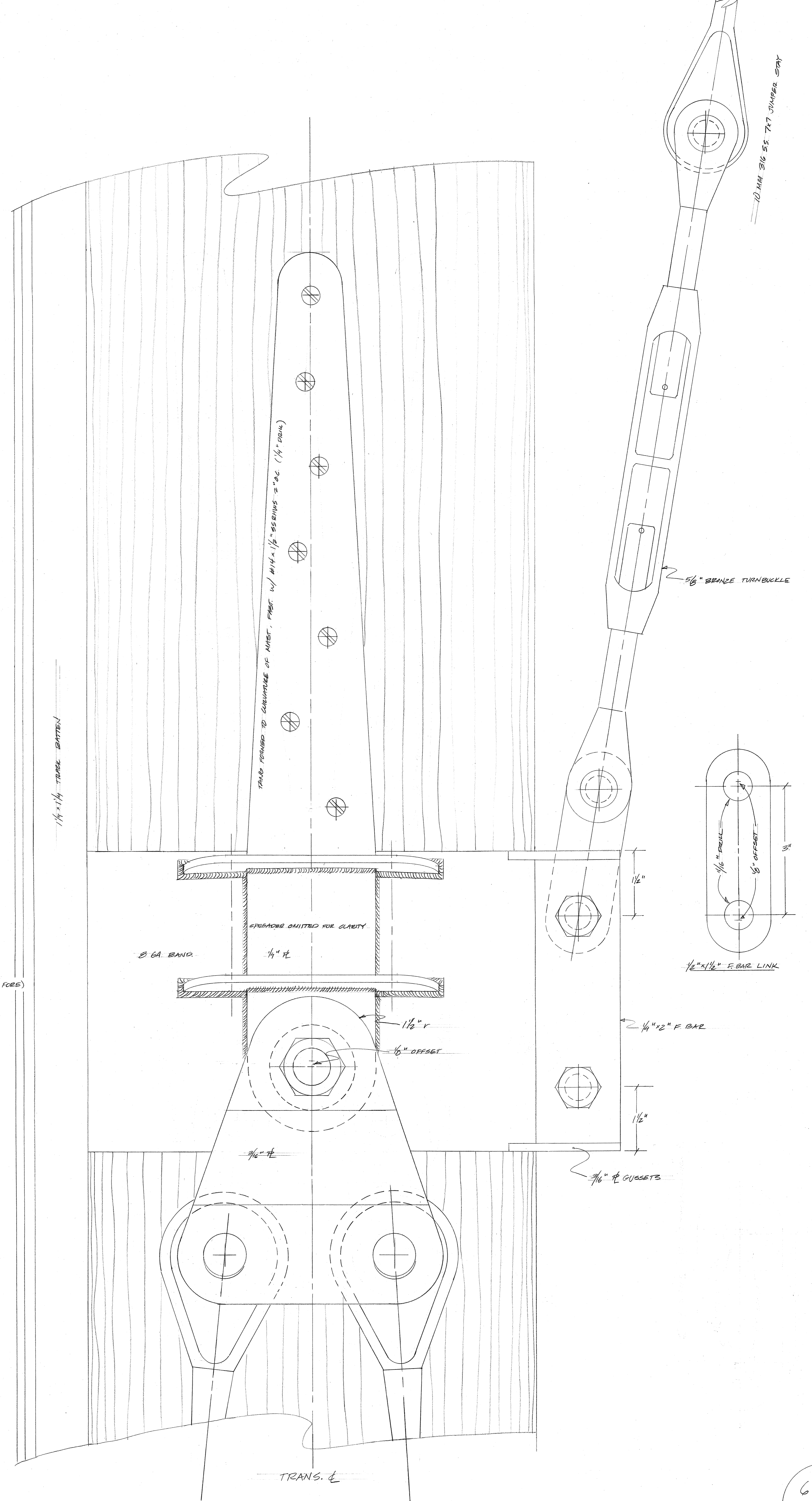
ALL FITTINGS TO BE BEDDED IN EPOXY & STRUCTURE THICKENED!
 ALL WELDS USE 7018 ELECTRODE
 USE MILD STEEL (U.S. 60 K&D) THROUGHOUT
 ALL STEEL TO BE SANDBLASTED & GALVANIZED

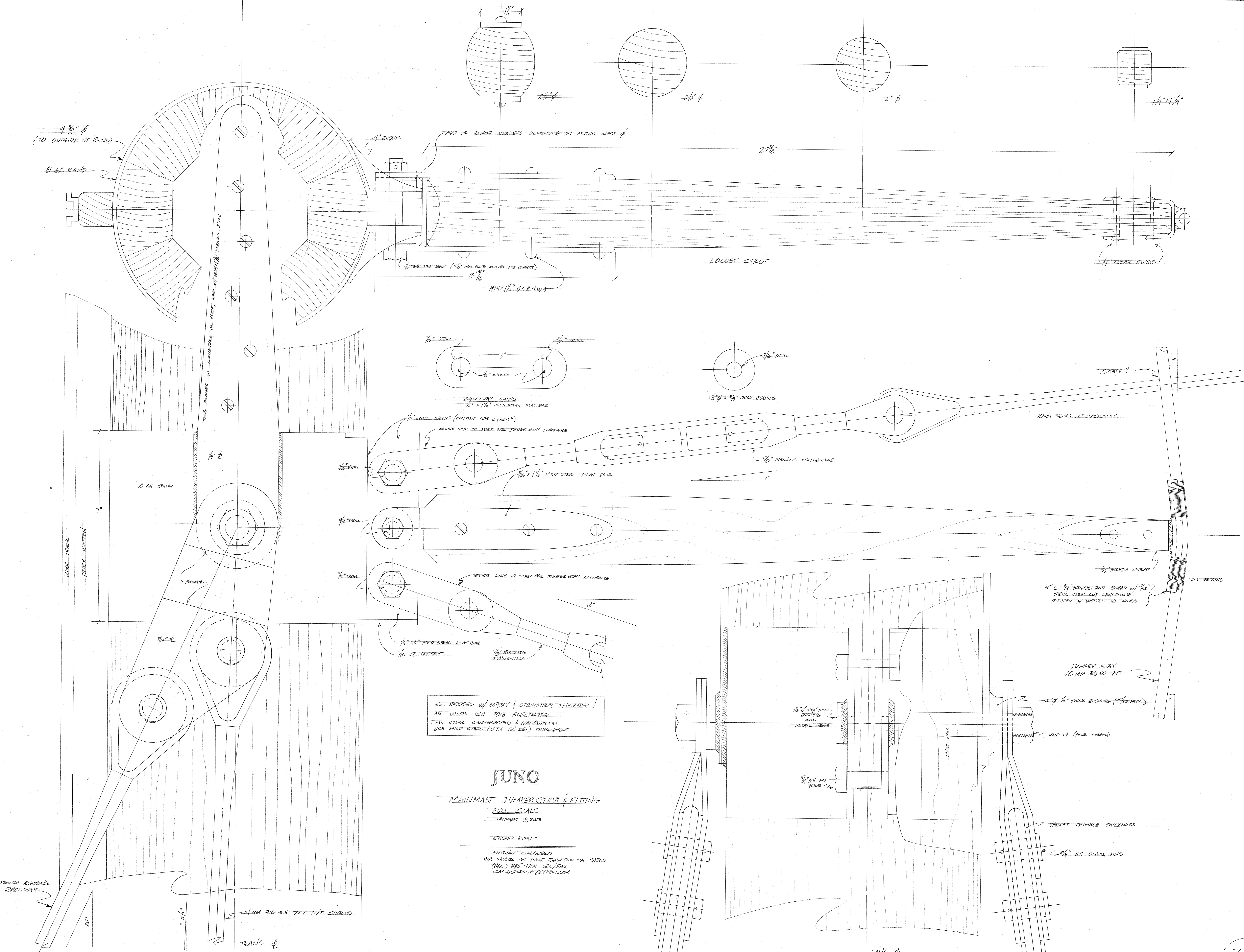


JUNO

MAINMAST SPREADER FITTING
 FULL SCALE
 JANUARY 10, 2003

— SOUND BOATS
 — ANTONIO SALGUEIRO
 — 418 TAYLOR ST PORT TOWNSEND WA 98140
 — 360.305.4704 TEL/FAX
 — SALGUEIRO@OCEPENT.COM





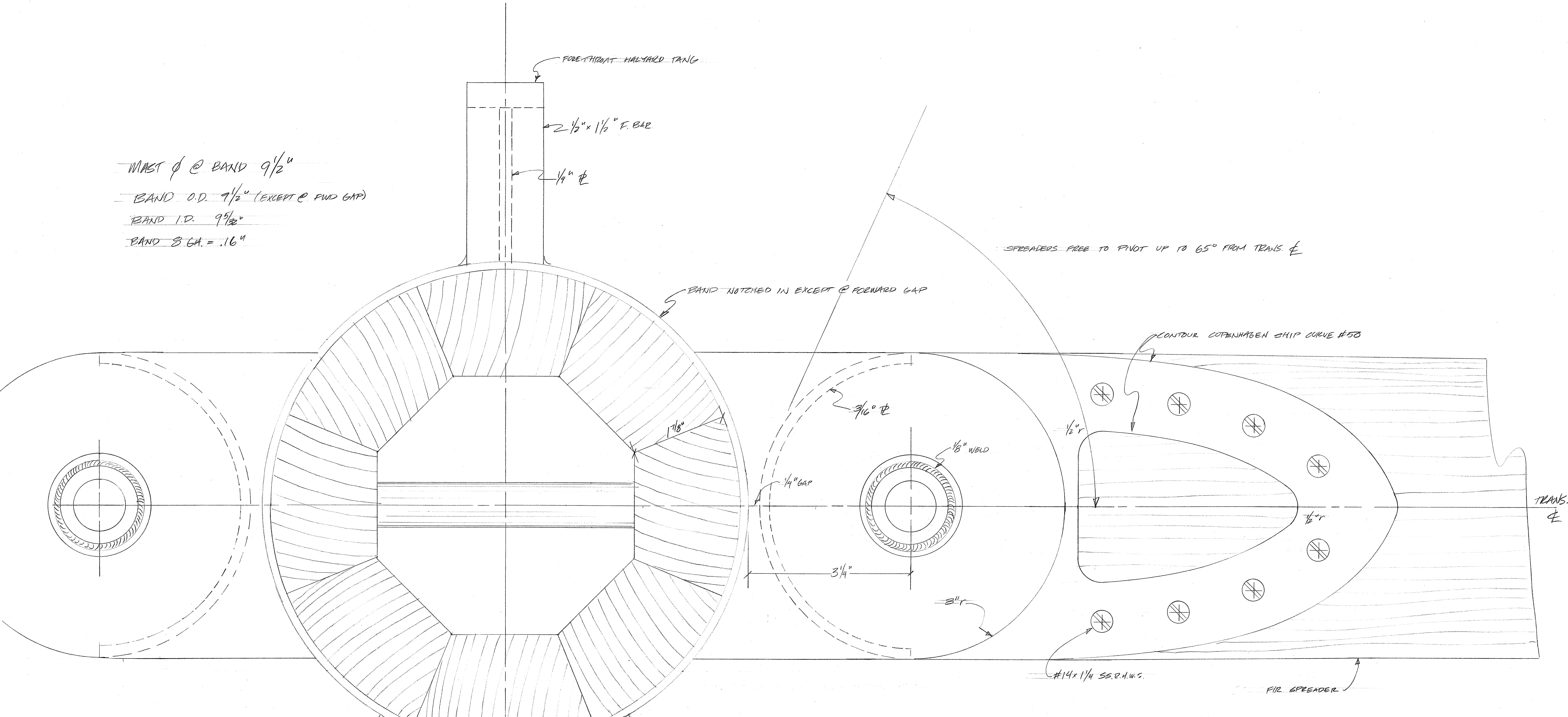
JUNO

MAINMAST JUMPER STRUT & FITTING
 FULL SCALE
 JANUARY 18, 2003

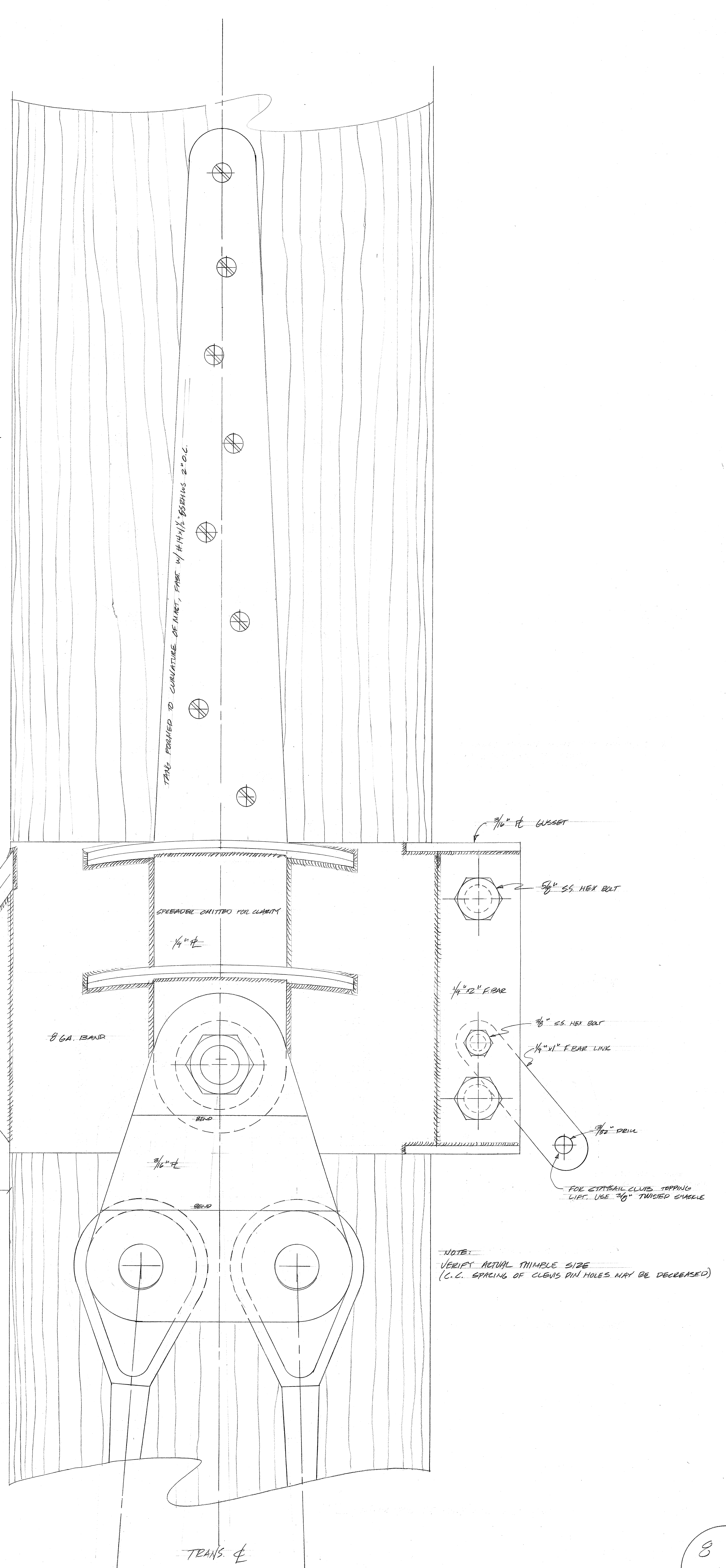
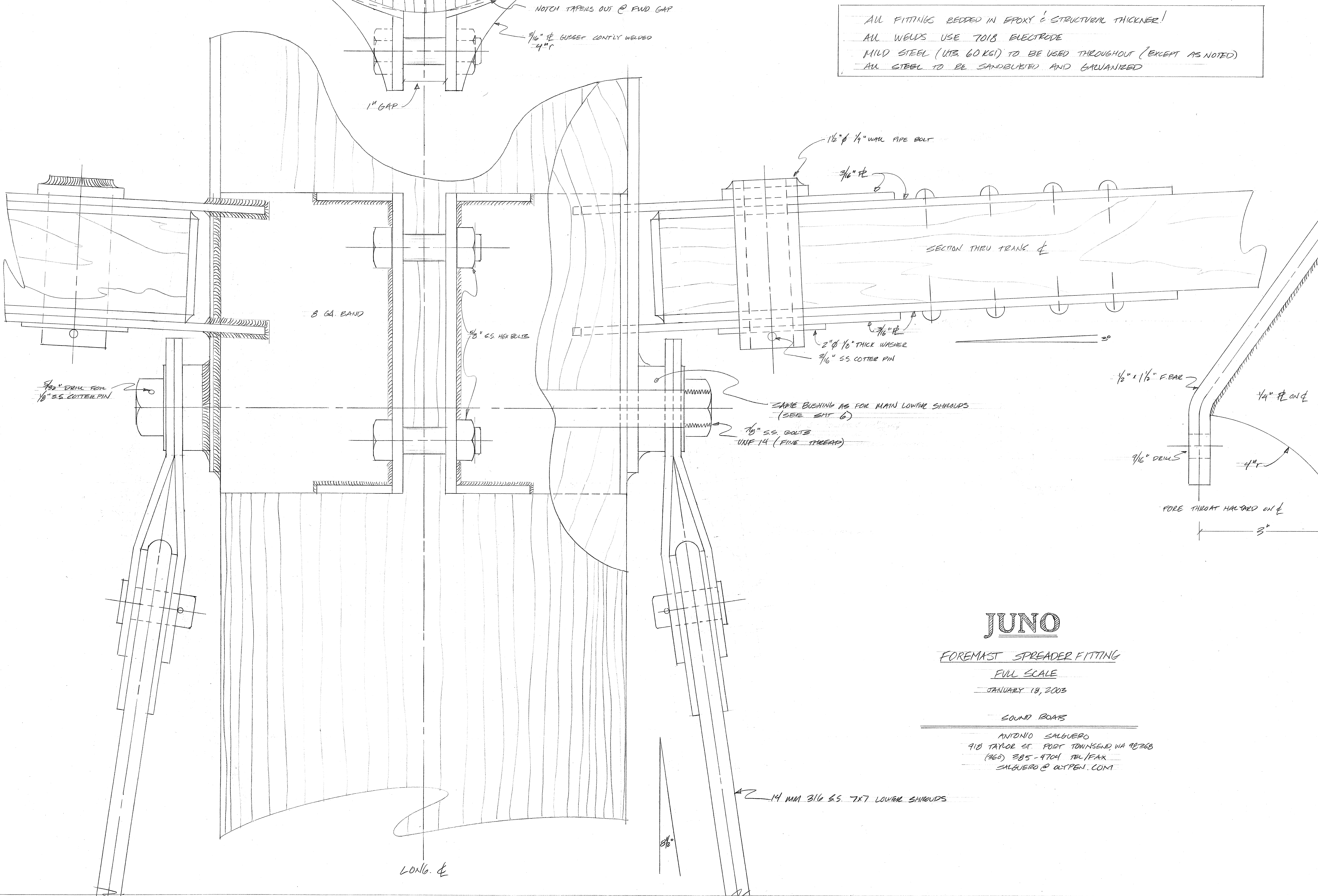
SOUND BOATE

ANTONIO CALQUERO
 918 TAYLOR ST. PORT TOWNSEND WA 98365
 (360) 385-4704 TEL/FAX
 CALQUERO@DYPEN.COM

- MAX ϕ @ BAND $9\frac{1}{2}"$
 - BAND O.D. $7\frac{1}{2}"$ (EXCEPT @ FWD GAP)
 - BAND I.D. $9\frac{1}{2}"$
 - BAND 8 GA. = .16"



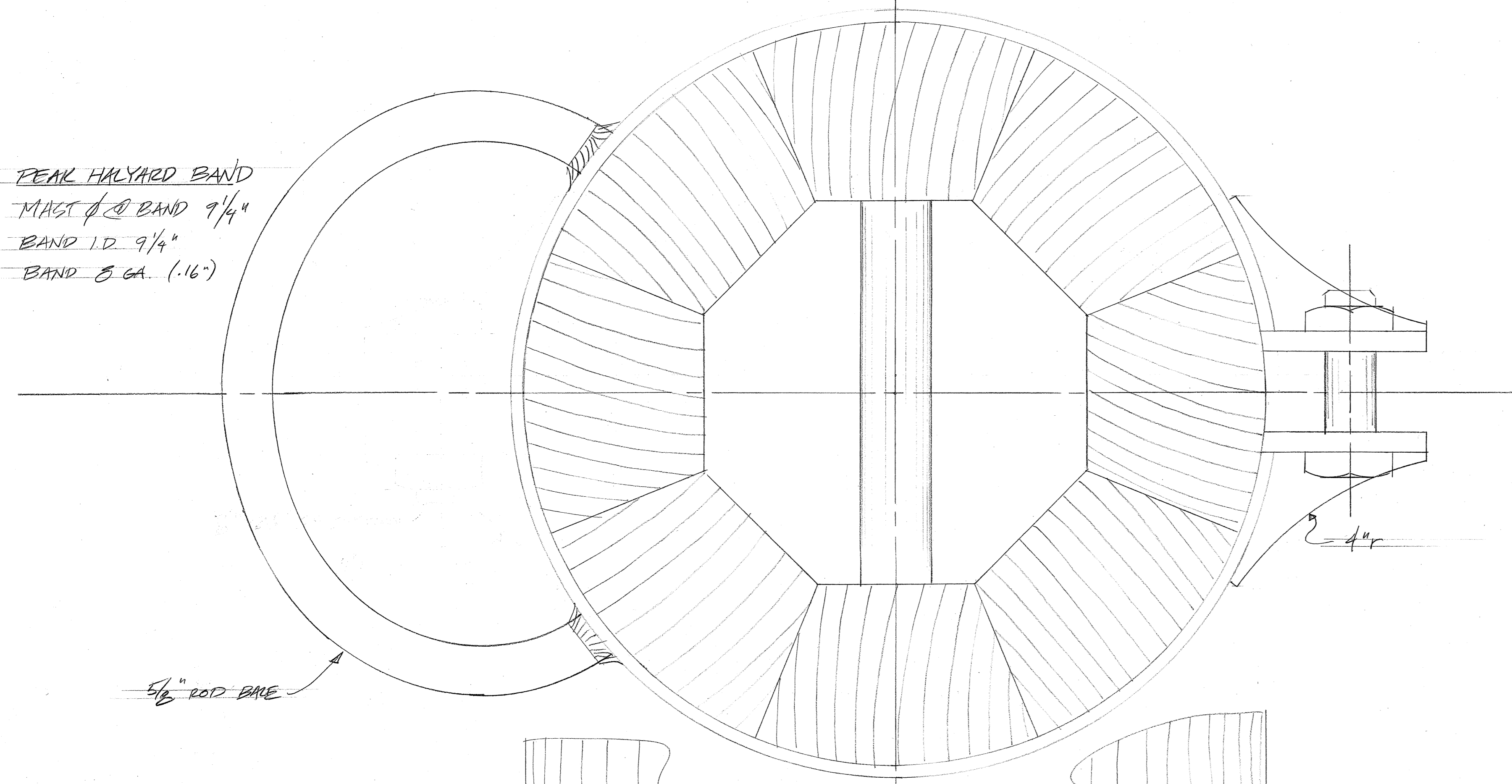
- ALL FITTINGS REEDED IN EPXY & STRUCTURAL THICKNER!
 - ALL WELDS USE 7018 ELECTRODE
 - MILD STEEL (UTB 60 KG) TO BE USED THROUGHOUT (EXCEPT AS NOTED)
 - ALL STEEL TO BE SANDBLASTED AND GALVANIZED



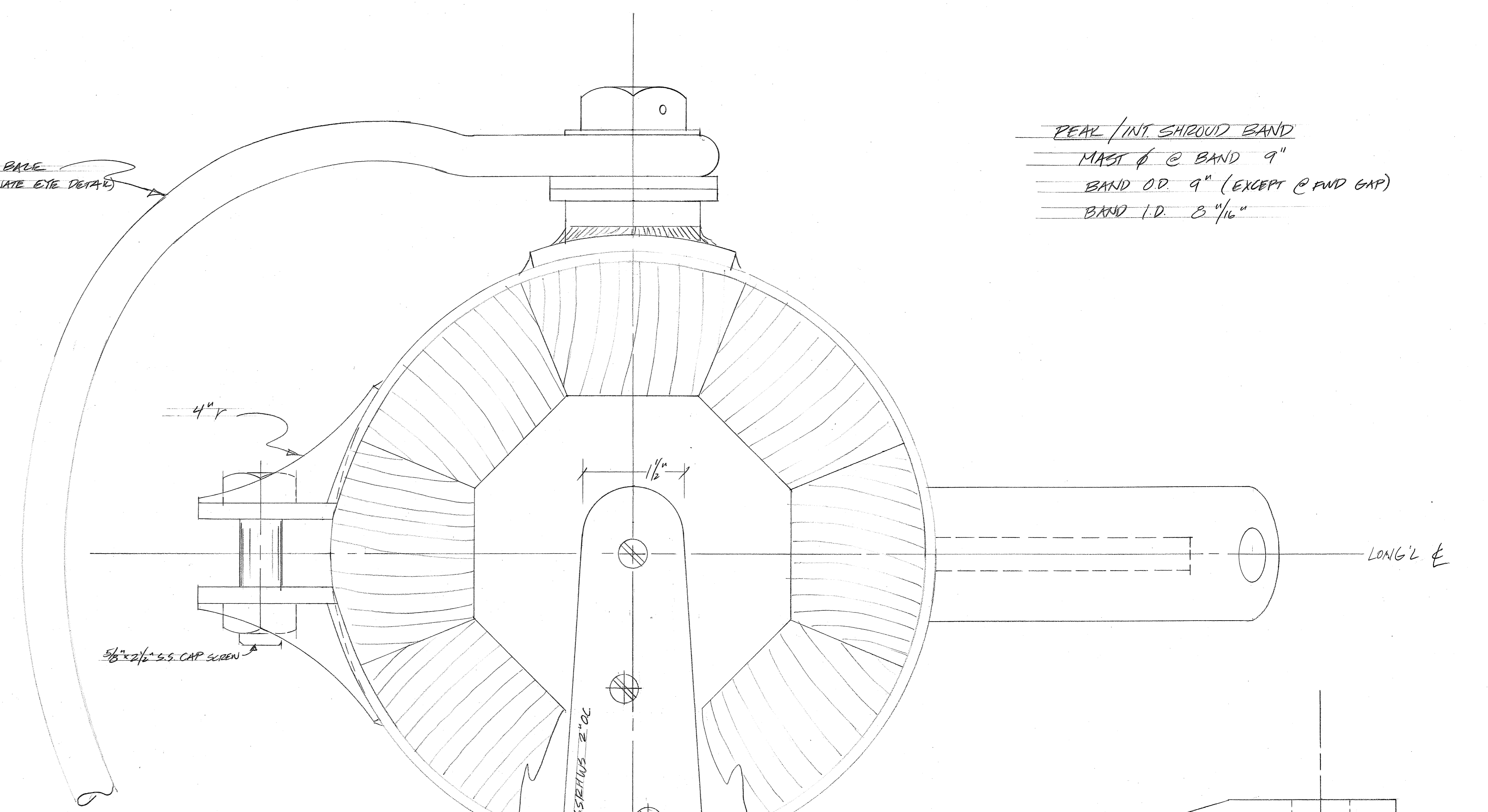
JUNO
 FOREMAST SPREADER FITTING
 FULL SCALE
 JANUARY 19, 2003
 SOUND BOATS
 ANTONIO SALGUERO
 910 TAYLOR ST. PORT TOWNSEND WA 98365
 (360) 885-9704 TEL/FAX
 SALGUERO@SOUNDPGI.COM

PEAK HALYARD BAND
 MAST Ø @ BAND 9 1/4"
 BAND I.D. 9 1/4"
 BAND 8 GA. (.16")

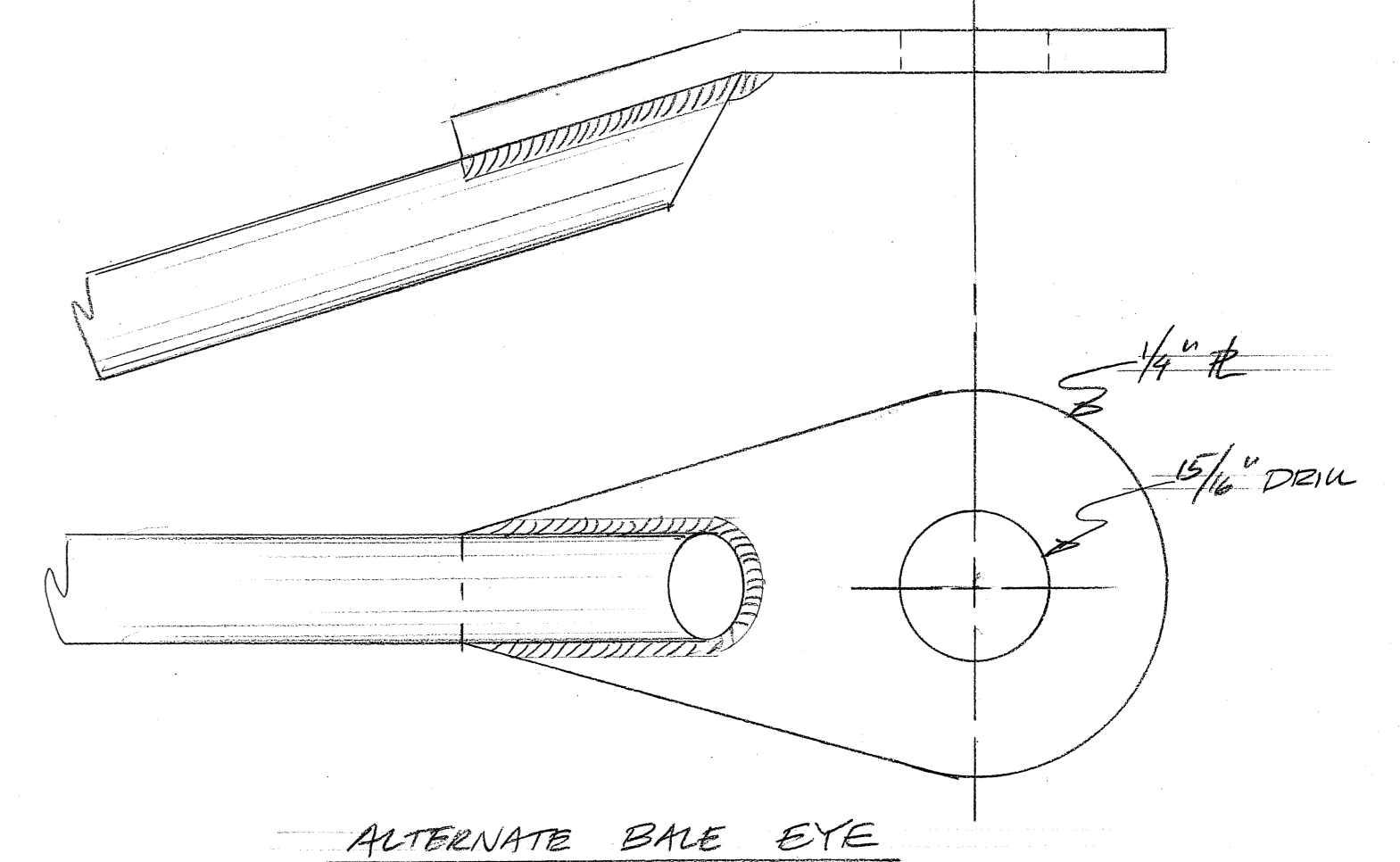
PEAK / INT SHROUD BAND
 MAST Ø @ BAND 9"
 BAND O.D. 9" (EXCEPT @ FWD GAP)
 BAND I.D. 5 1/4"



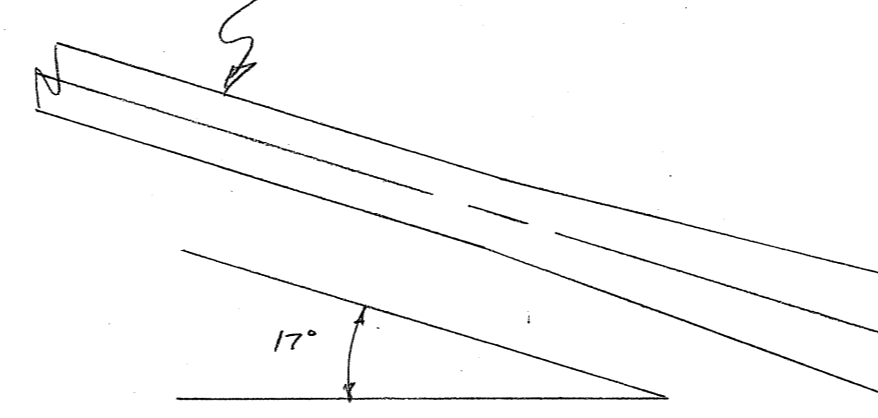
5/8" ROD BARE
 (SEE ALTERNATE BALE EYE)



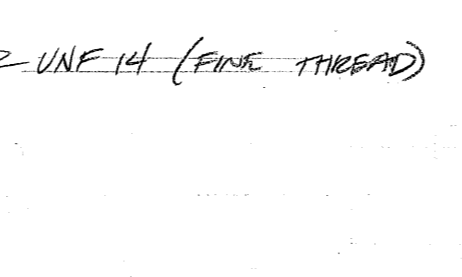
ALL FITTINGS BEDDED IN EPOXY & STRUCTURAL THICKENER
 ALL WELDS USE 708 ELECTRODE
 MILD STEEL (UTS. 60 KSI) TO BE USED THROUGHOUT (EXCEPT AS NOTED)
 ALL STEEL TO BE SANDBLASTED AND GALVANIZED



10 MM 316 SS 7-7 BALLSTAY



1/4" SS BAR



7/8" SS CURVED PINS



14MM 316 SS 7-7 INT. SHROUDS



JUNO

FORE PEAK / INT. SHROUD FITTING

FULL SCALE

JANUARY 10, 2003

SOUND SCATS

ANTONIO CALBUERO
 710 TAYLOR ST PORT TOWNSEND, WA 98138
 (360) 885-4704 TEL/FAX
 CALBUERO@OUTPOST.COM

7/16" SPACER

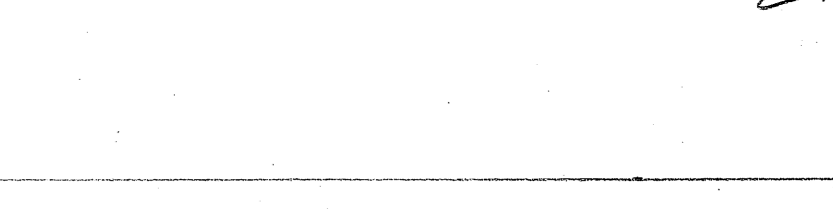


VERIFY ACTUAL THIMBLE SIZE

3/16" SS F.BAR LINKS

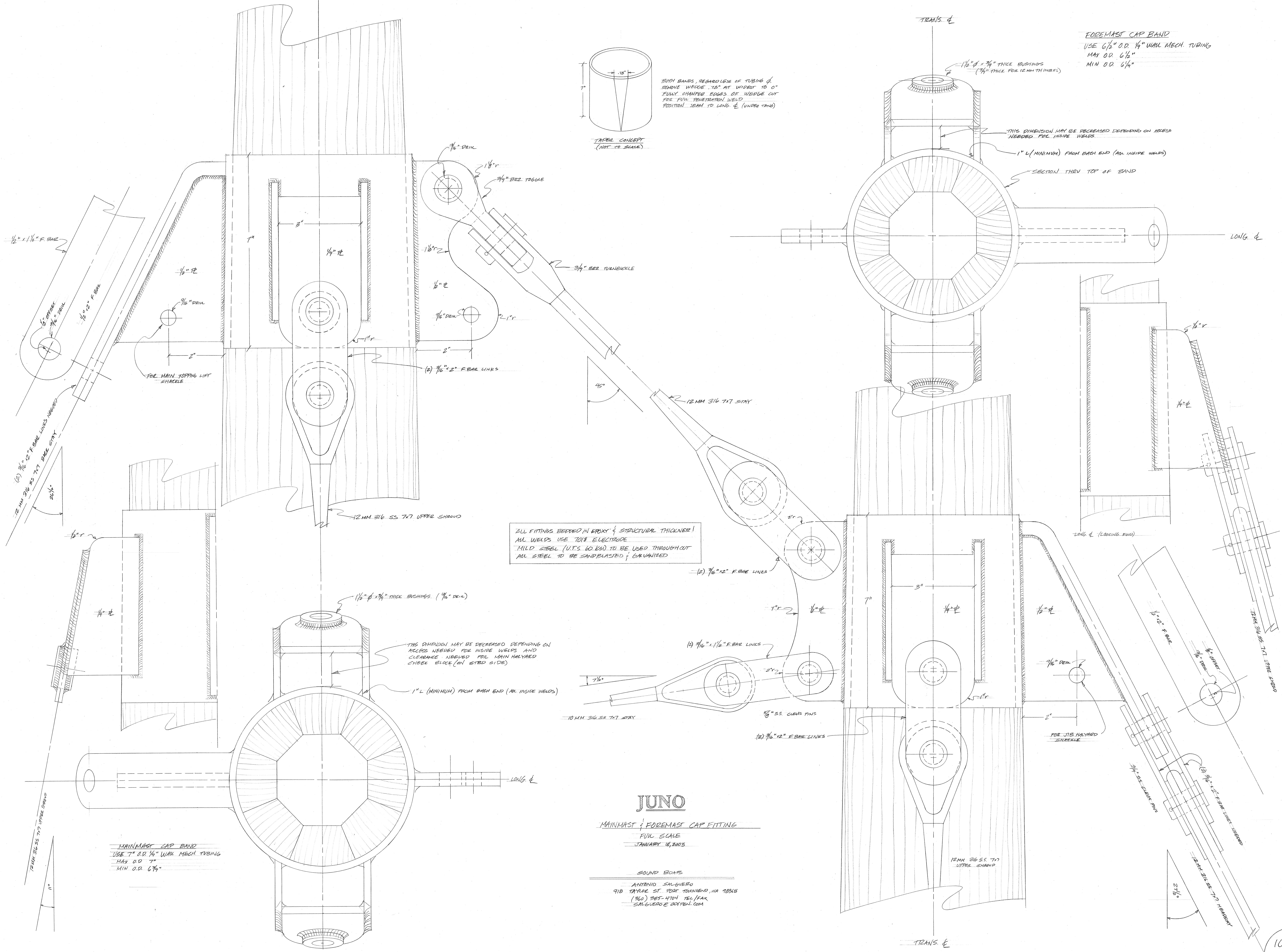


14MM 316 SS 7-7 THIMBLE ROD STAYS

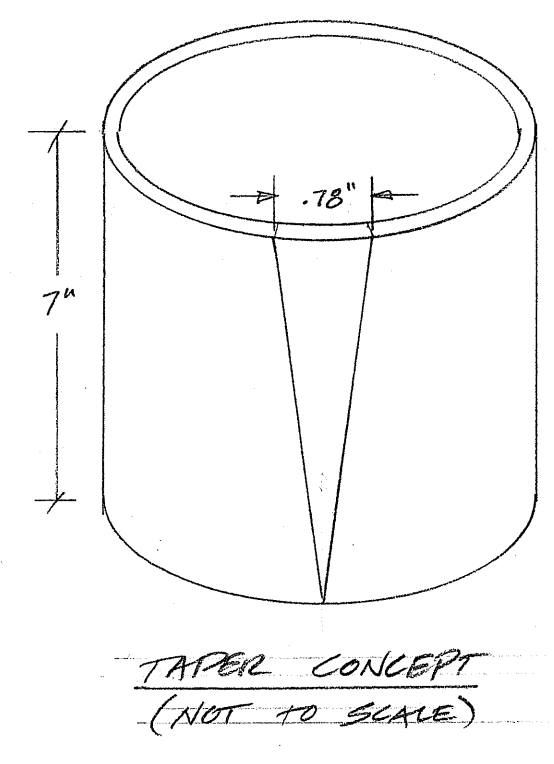


LONG L &

TRANS. &



FOREMAST CAP BAND
 USE 6 1/2" O.D. 1/4" WALL MECH. TUBING
 MAX O.D. 6 1/2"
 MIN O.D. 6 1/4"



BOTH BANDS, REGARDLESS OF TUBING O.D., REMOVE WEDGES .75\"/>

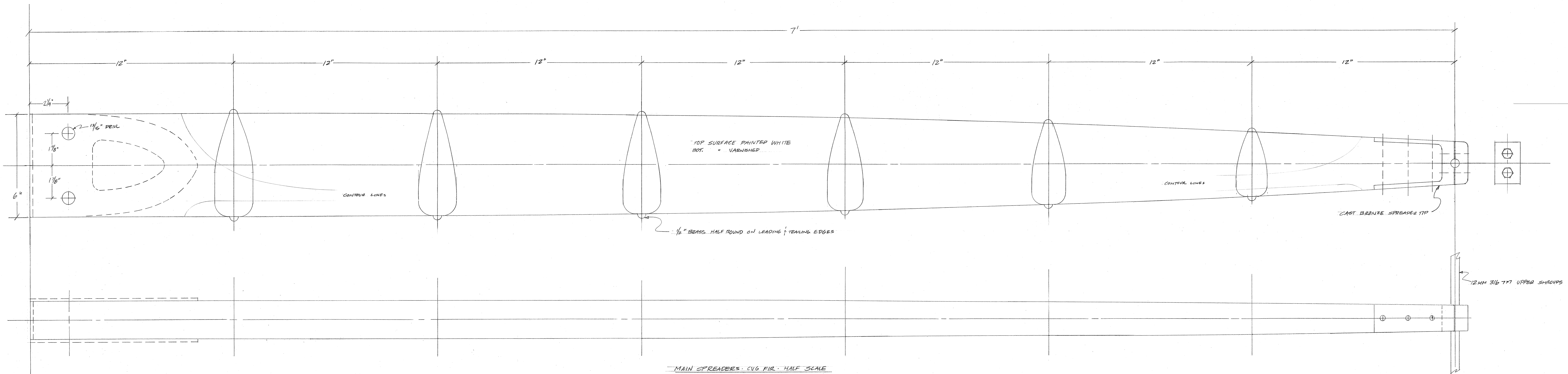
ALL FITTINGS BEBED IN EPOXY & STRUCTURAL THICKNER!
 ALL WELDS USE 7018 ELECTRODE
 MILD STEEL (U.T.S. 60 KSI) TO BE USED THROUGHOUT
 ALL STEEL TO BE SANDBLASTED & GALVANIZED

MAINMAST CAP BAND
 USE 7" O.D. 1/4" WALL MECH. TUBING
 MAX O.D. 7"
 MIN O.D. 6 3/4"

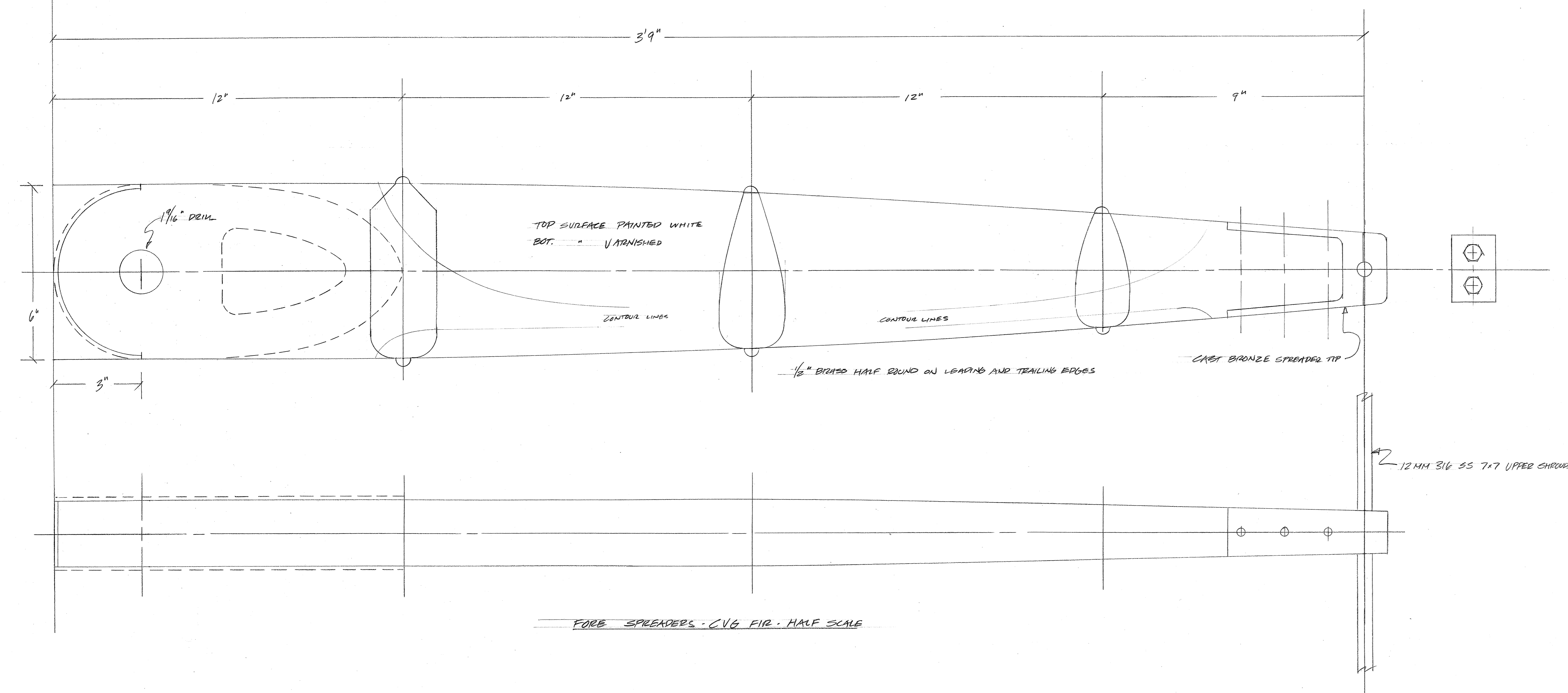
JUNO

MAINMAST & FOREMAST CAP FITTING
 FULL SCALE
 JANUARY 18, 2003

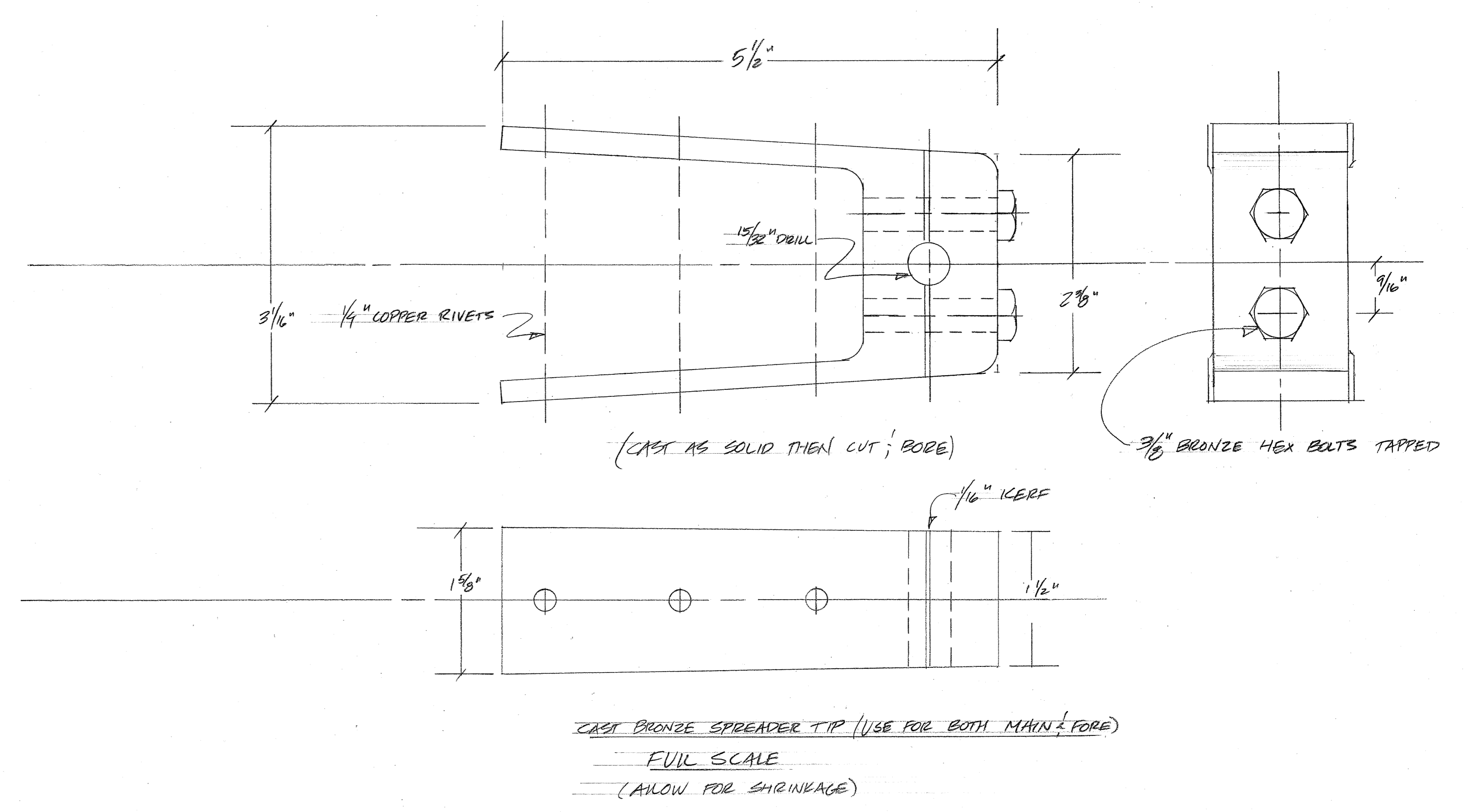
SOUND BOATS
 ANTONIO S.M. GUERO
 910 TAYLOR ST. PORT TOWNSEND, WA 98363
 (360) 385-4704 TEL/FAX
 S.M. GUERO @ OCTPEN.COM



MAIN SPREADERS - CVG FIR - HALF SCALE



FORE SPREADERS - CVG FIR - HALF SCALE



CAST BRONZE SPREADER TIP (USE FOR BOTH MAIN & FORE)
FULL SCALE
(ALLOW FOR SHRINKAGE)

JUNO

MAIN & FORE SPREADERS & TIP CASTINGS

SCALE AS NOTED

JANUARY 18, 2003

SOUND BOATS
ANTONIO SALGUERO
418 TAYLOR ST. PORT TOWNSEND WA 98560
360.385.4703 TEL/FAX
SALGUERO@OLYPEN.COM